PANELTECH®

FLASHINGS & ACCESSORIES

for sandwich panels

2026.1





TABLE OF CONTENTS

INTRODUCTION

COMPREHENSIVE FLASHING SYSTEM 7

WALL PANEL FLASHINGS

Base drip trims (001, 003 B, 004) 10
Wall drip trims (005, 006, 007, 008, 009) 11
Internal base trims (010, 011, 012, 013) 12
External angle trims (015, 016) 14
External corner trims (017, 018, 019) 14
Internal angle trims (020, 021) 15
Rounded corner trims (022, 023, 024) 16
Channel profile (025) 17
Flat strip (026) 17
Panel joint covers (027, 028, 029, 030) 18
Industrial door trims (036, 037 B, 039 B, 046, 047, 049) 21
Window opening trims (051, 052, 053, 054 B, 055 B, 056 B, 057 B, 058 B, 059 B) 23
Plinth trim (061) 26
Starter profiles (075, 076, 077, 078) 26

ROOF PANEL FLASHINGS

Ridge profiles (101, 103) 30
Verge trims (104 B, 105 B, 106, 107) 31
Roof cover trim (108) 33
Eaves trim (110) 33
Snow guard (111) 33
Parapet cappings (112 B, 113 B) 34
Roof abutment trims (114, 115, 116 B, 117 B) 35
Drip trims (118, 119) 36
Abutment cover trim (121) 37
Z-shaped gutter profiles (130, 131) 37
Channel profiles (134, 135, 150) 38

ACCESSORIES

102 Ridge trim 42
UD42 roof ridge seal 42
Z42 roof end cap 42
SU-2 washer 42
Tapes 43
Sealants and installation foams 44
Self-drilling and self-tapping fasteners, precision drill bits and stitching screws 45
Insulating sleeves, blind rivets, saddle washers and cover caps 46

INTRODUCTION

Founded in 1989, Paneltech has been developing high-quality products for the construction industry in Poland. For over 30 years, Paneltech has combined reliable service, high product quality and on-time deliveries. We have achieved this by employing our extensive experience and investing in the development of state-of-the-art production lines. This is why, today, we are proud to say that we are one of the leading sandwich panel manufacturers in Poland. We have received the support and trust of many clients, both in Poland and abroad. Our products are exported to nearly 30 countries worldwide.

Paneltech offers a comprehensive lightweight cladding system based on sandwich panels. Our standard product range includes the following sandwich panels:

- with PIR cores,
- with EPS cores,
- with mineral wool cores.

Paneltech has its own production facilities, a research laboratory and an experienced quality control team, enabling the company to manufacture high-quality sandwich panels, industrial doors and EPS products. In addition, Paneltech offers façade cassettes, PIR Soft LE insulation panels, EPS profiles, EPS roofing insulation products, XPS, aluminium and PVC windows and doors.



COMPREHENSIVE FLASHING SYSTEM

Paneltech manufactures flashings from the following types of steel sheet:

- Unpainted galvanised steel sheet in thicknesses of 0.75, 1.00, 1.50 and 2.00 mm;
- Galvanised steel sheet with a 25 µm SP polyester coating, in the available typical RAL colours, 0.50 mm thick;
- Galvanised steel sheet with a 25 µm SP polyester coating, in RAL colours 7016, 7024, 7035, 8017, 9002, 9006, 9007 and 9010, 0.75 mm thick;
- Galvanised steel sheet with a 25 µm SP polyester coating, in RAL 9010, 1.50 mm thick;
- Galvanised steel sheet with a 35 µm SP polyester coating, in the available typical RAL colours, 0.50 mm thick;
- Galvanised steel sheet with a 35 µm FARM coating, 0.50 mm thick;
- Galvanised steel sheet with a 55 µm PU polyurethane coating, 0.50 mm thick;
- Galvanised steel sheet with a 120 µm FoodSafe coating, 0.50 mm thick;
- Stainless steel sheet, grade 1.4301, in thicknesses of 0.50, 0.80 and 1.50 mm.

Paneltech flashings are available in the following lengths:

- Standard lengths: 3.00, 5.00 and 6.00 m;
- Custom lengths: from 0.10 to 8.00 m, depending on the flashing profile and sheet thickness.

Flashings made from 0.80 or 1.50 mm stainless steel sheet, or 2.00 mm unpainted galvanised steel sheet are manufactured in lengths of up to 3 m.

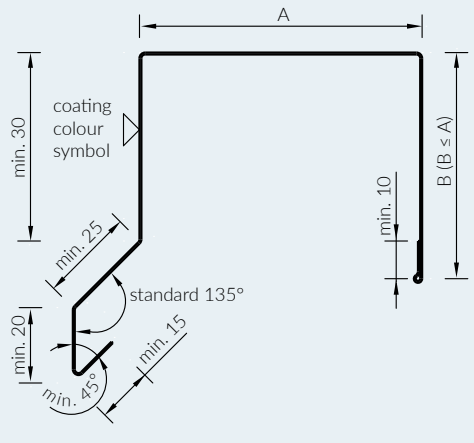
Flashing prices depend on:

- the type and thickness of the steel sheet;
- the type of paint coating;
- the length and profile of the flashing;
- the order quantity.

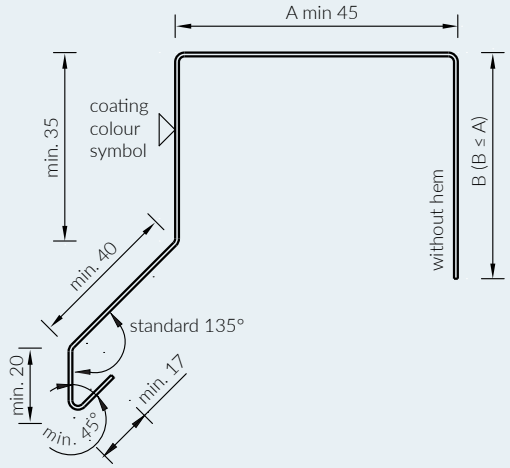
Galvanised steel flashings can be powder-coated in any colour from the RAL colour range. Examples of practical flashing applications are presented in the Paneltech Sandwich Panel Catalogue.

FLASHING MANUFACTURING CAPABILITIES

Flashing, 0.4 - 0.8 mm in thickness



Flashing, 1.0 - 2.0 mm in thickness



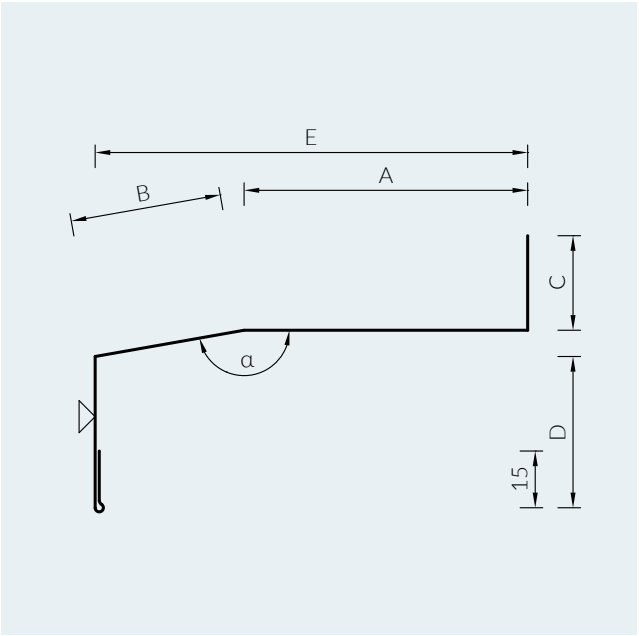


WALL PANEL FLASHINGS

FLASHING 001 - BASE DRIP TRIM

code / thickness	A	B	C	D	α °	E	L	stretch out
001/40	15	40	25	40	170	54		135
001/50	25	40	25	40	170	64		145
001/60	35	40	25	40	170	74		155
001/80	55	40	25	40	170	94		175
001/100	75	40	25	40	170	114	3000	195
001/120	95	40	25	40	170	134	5000	215
001/140	115	40	25	40	170	154	6000	235
001/150	125	40	25	40	170	164		245
001/160	135	40	25	40	170	174		255
001/180	155	40	25	40	170	194		275
001/200	175	40	25	40	170	214		295

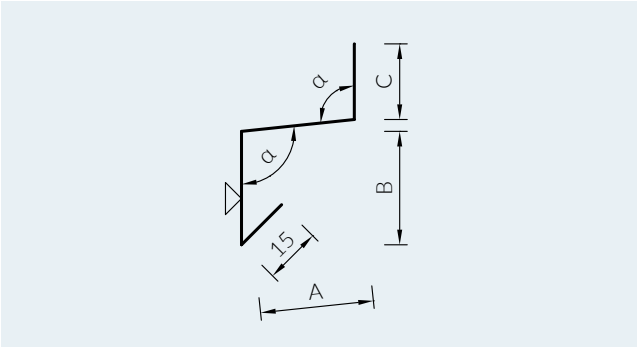
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
001 / A ..... / B ..... / C ..... / D ..... / α .....



FLASHING 003 B - BASE DRIP TRIM

code	A	B	C	α °	L	stretch out
003B	30	30	20	96	3000	95

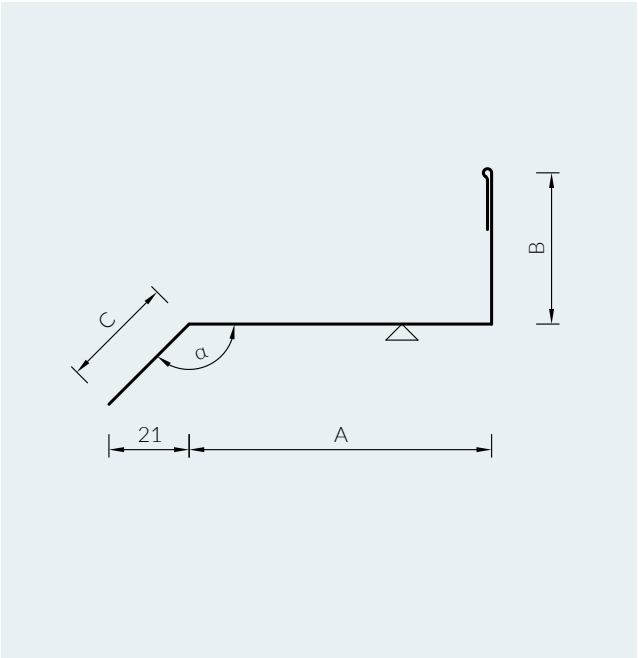
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
003B / A ..... / B ..... / C ..... / α .....



FLASHING 004 - BASE DRIP TRIM

code / thickness	A	B	C	α °	L	stretch out
004/40	40	40	30	135		125
004/50	50	40	30	135		135
004/60	60	40	30	135		145
004/80	80	40	30	135		165
004/100	100	40	30	135	3000	185
004/120	120	40	30	135	5000	205
004/140	140	40	30	135	6000	225
004/150	150	40	30	135		235
004/160	160	40	30	135		245
004/180	180	40	30	135		265
004/200	200	40	30	135		285

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
004 / A ..... / B ..... / C ..... / α .....



FLASHING 005 - WALL DRIP TRIM

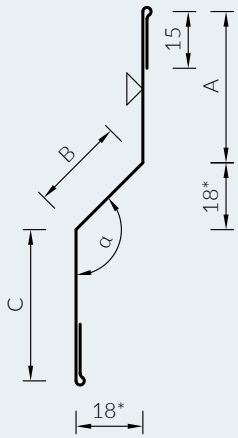
code	A	B	C	α °	L	stretch out
005/40	40	25	40	135	3000 5000 6000	135
005/60	40	25	60	135		155
005/80	40	25	80	135		175
005/100	40	25	100	135		195

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

005 / A ..... / B ..... / C ..... / α .....

* for dimension B=25 and α=135°



FLASHING 006 - WALL DRIP TRIM

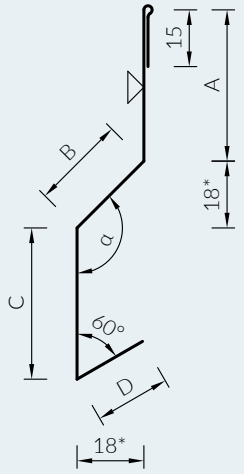
code	A	B	C	D	α °	L	stretch out
006/40	40	25	40	20	135	3000 5000 6000	140
006/60	40	25	60	20	135		160
006/80	40	25	80	20	135		180
006/100	40	25	100	20	135		200

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

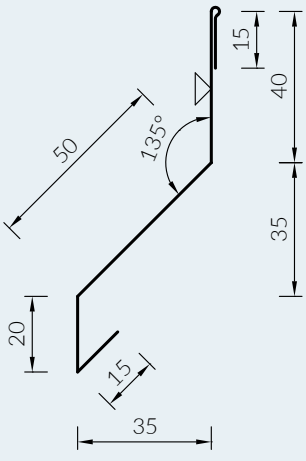
006 / A ..... / B ..... / C ..... / D ..... / α .....

* for dimension B=25 and α=135°



FLASHING 007 - WALL DRIP TRIM

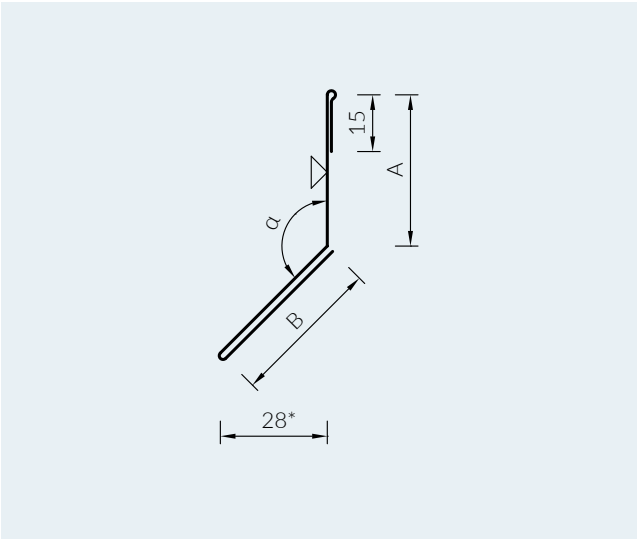
code	L	stretch out
007	3000 5000 6000	140



FLASHING 008 - WALL DRIP TRIM

code	A	B	α °	L	stretch out
008/40	40	40	135	3000 5000 6000	135

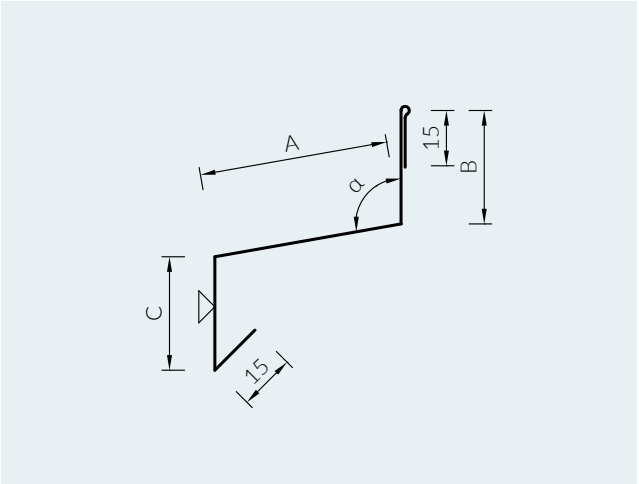
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
008 / A ..... / B ..... / α .....
* for dimension B=25



FLASHING 009 - WALL DRIP TRIM

code	A	B	C	α °	L	stretch out
009/50	50	30	30	100	3000	140
009/100	100	30	30	100	5000	190
009/150	150	30	30	100	6000	240

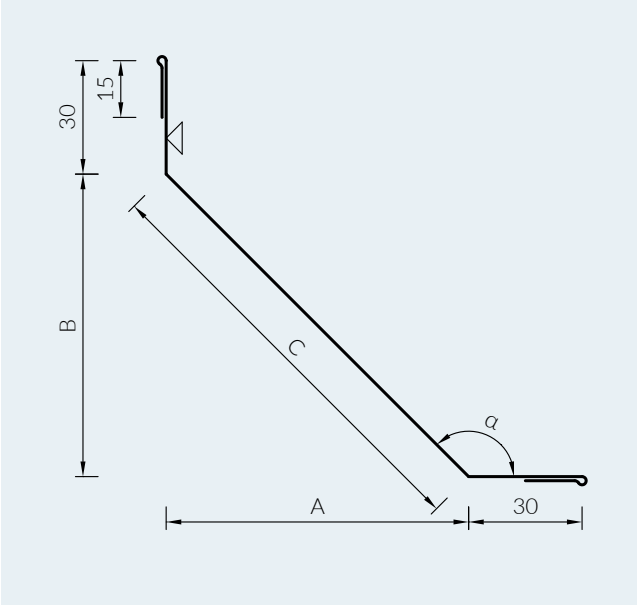
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
009 / A ..... / B ..... / C ..... / α .....



FLASHING 010 - INTERNAL BASE TRIM

code	A	B	α °	C	L	stretch out
010/50	50	50	135	71	3000	161
010/80	80	80	135	114	5000	204
010/100	100	100	135	142	6000	232
010/120	120	120	135	170		260

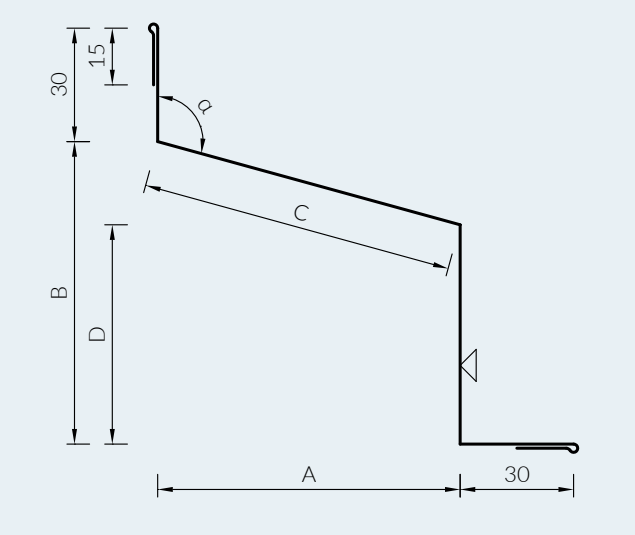
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
010 / A ..... / B ..... / C ..... / α .....



FLASHING 011 - INTERNAL BASE TRIM

code	A	B	α °	C	D	L	stretch out
011/80	80	80	105	83	59	3000 5000 6000	232
011/120	120	120	105	125	88		303

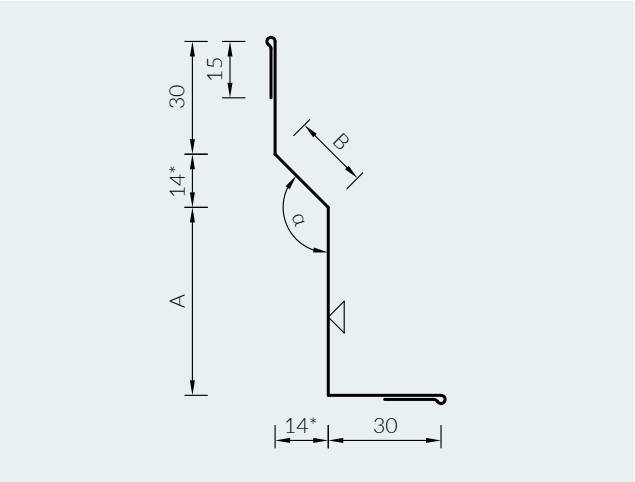
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
011 / A ..... / B ..... / C ..... / α .....



FLASHING 012 - INTERNAL BASE OR WINDOW OPENING TRIM

code	A	B	α °	L	stretch out
012	50	20	135	3000 5000 6000	160

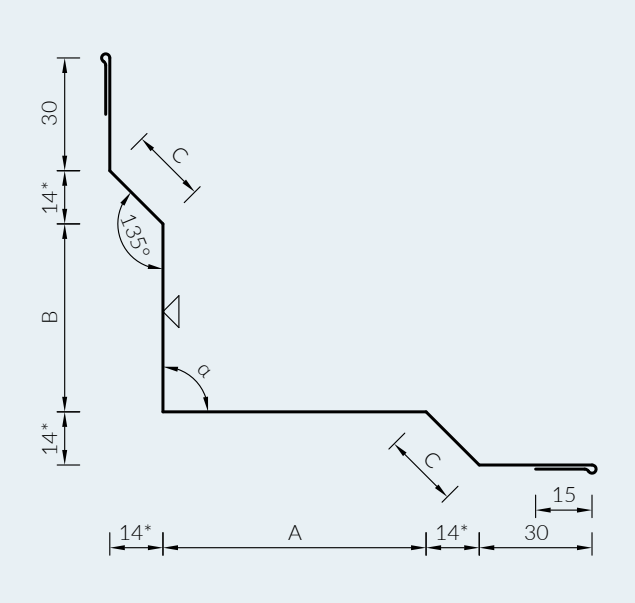
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
012 / A ..... / B ..... / α .....
* for dimension B=20 and α=135°



FLASHING 013 - INTERNAL BASE TRIM OR INTERNAL CORNER TRIM

code	A	B	C	L	stretch out
013	70	50	20	3000 5000 6000	250

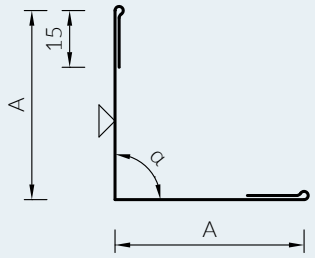
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
013 / A ..... / B ..... / C .....
* for dimension C=20



FLASHING 015 - EQUAL-LEG EXTERNAL ANGLE TRIM

code	A	α °	L	stretch out
015/25	25	90	3000 5000 6000	80
015/30	30	90		90
015/40	40	90		110
015/50	50	90		130
015/100	100	90		230
015/150	150	90		330

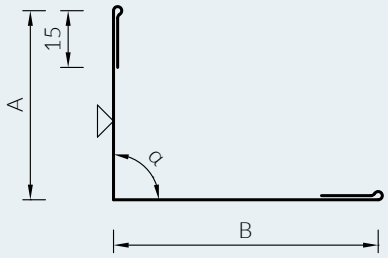
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
015 / A ..... / α .....



FLASHING 016 - EXTERNAL ANGLE TRIM

code	A	B	α °	L	stretch out
016/50/70	50	70	90	3000 5000 6000	150
016/50/100	50	100	90		180
016/50/150	50	150	90		230
016/50/200	50	200	90		280
016/50/250	50	250	90		330

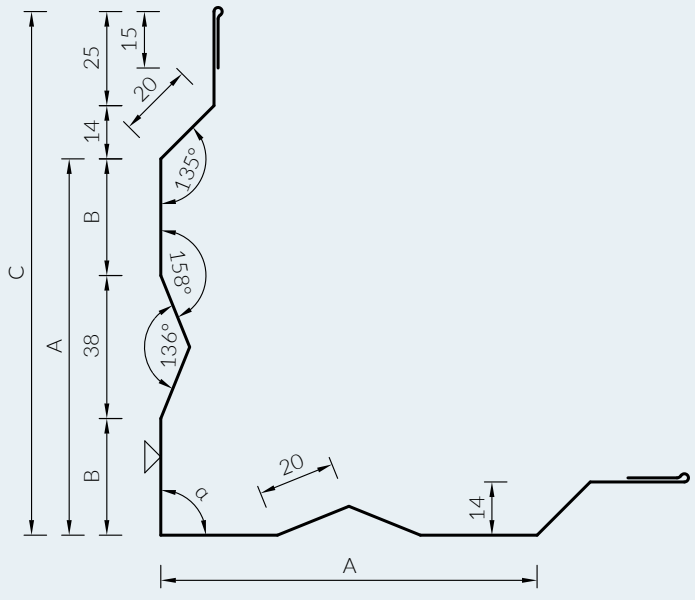
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
016 / A ..... / B ..... / α .....



FLASHING 017 - EXTERNAL CORNER TRIM

code	panel thk.	A	B	C	α °	L	stretch out
017/120	40	120	41	159	90	3000 5000 6000	364
017/140	60	140	51	179	90		404
017/160	80	160	61	199	90		444
017/180	100	180	71	219	90		484
017/200	120	200	81	239	90		524
017/230	150	230	96	269	90		584
017/240	160	240	101	279	90		604
017/260	180	260	111	299	90		644
017/280	200	280	121	319	90		684
017/330	-	330	146	369	90		784

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
017 / A ..... / α .....



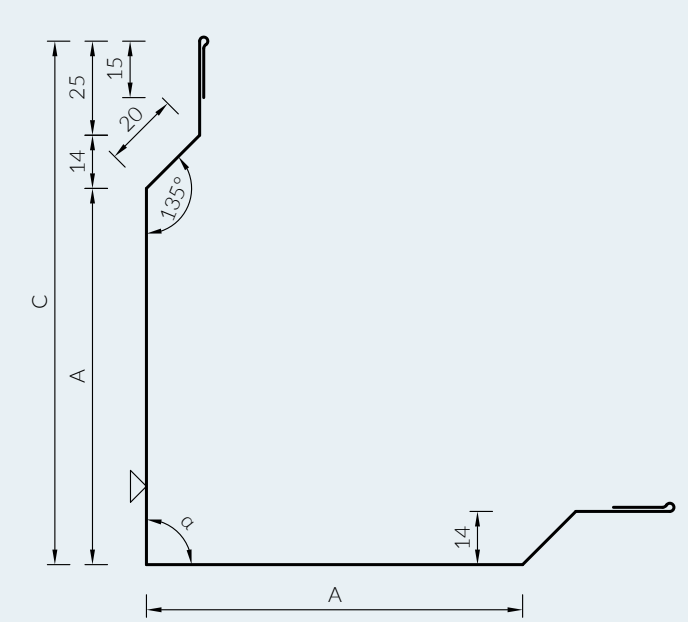
FLASHING 018 - EXTERNAL CORNER TRIM

code	panel thk.	A	C	α °	L	stretch out
018/120	40	120	159	90		360
018/140	60	140	179	90		400
018/160	80	160	199	90		440
018/180	100	180	219	90	3000	480
018/200	120	200	239	90	5000	520
018/230	150	230	269	90	6000	580
018/240	160	240	279	90		600
018/260	180	260	299	90		640
018/280	200	280	319	90		680

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

018 / A ..... / α .....



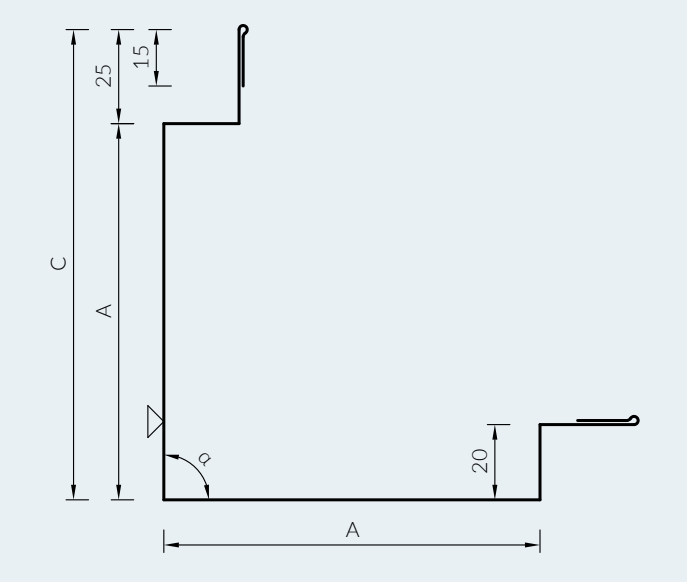
FLASHING 019 - EXTERNAL CORNER TRIM

code	panel thk.	A	C	α °	L	stretch out
019/120	40	120	145	90		360
019/140	60	140	165	90		400
019/160	80	160	185	90		440
019/180	100	180	205	90	3000	480
019/200	120	200	225	90	5000	520
019/230	150	230	255	90	6000	580
019/240	160	240	265	90		600
019/260	180	260	285	90		640
019/280	200	280	305	90		680

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

019 / A ..... / α .....



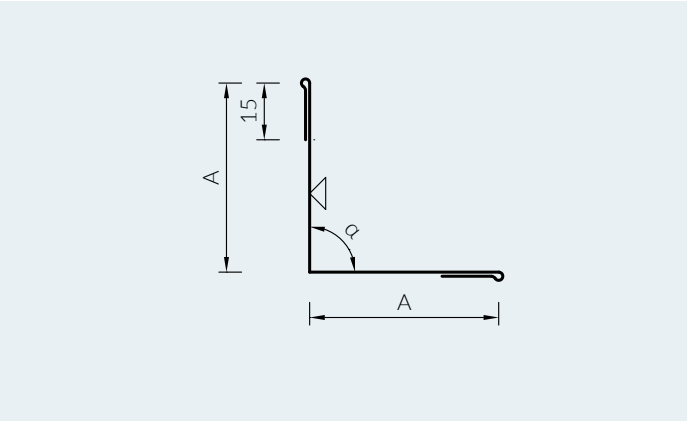
FLASHING 020 - EQUAL-LEG INTERNAL ANGLE TRIM

code	A	α °	L	stretch out
020/25	25	90		80
020/30	30	90	3000	90
020/40	40	90		110
020/50	50	90	3000	130
020/100	100	90	5000	230
020/150	150	90	6000	330

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

020 / A ..... / α .....



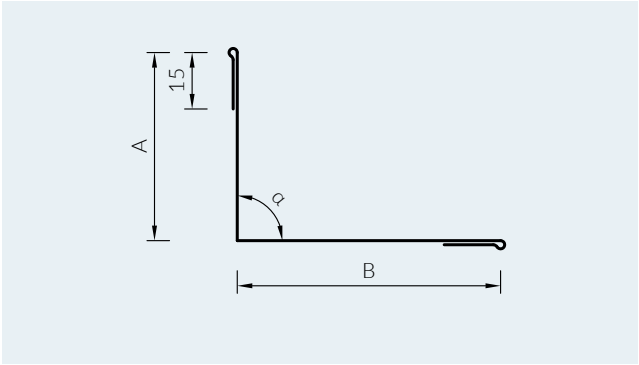
FLASHING 021 - INTERNAL ANGLE TRIM

code	A	B	α °	L	stretch out
021/50/70	50	70	90	3000	150
021/50/100	50	100	90	5000	180
021/50/150	50	150	90	6000	230

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

021 / A ..... / B ..... / α .....



FLASHING 022 - ROUNDED CORNER TRIM (PANEL – PANEL)

code	L	stretch out
022	3000 5000 6000	175

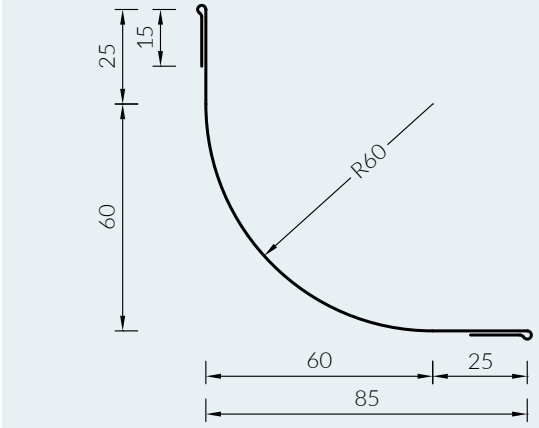
Standard: 0.50 mm steel sheet

code	L	stretch out
022 /N-0,50	3000 5000 6000	175

Stainless steel thickness 0.50 mm

code	L	stretch out
022 /N-0,75	3000	175

Stainless steel flashing, thickness 0.75 mm



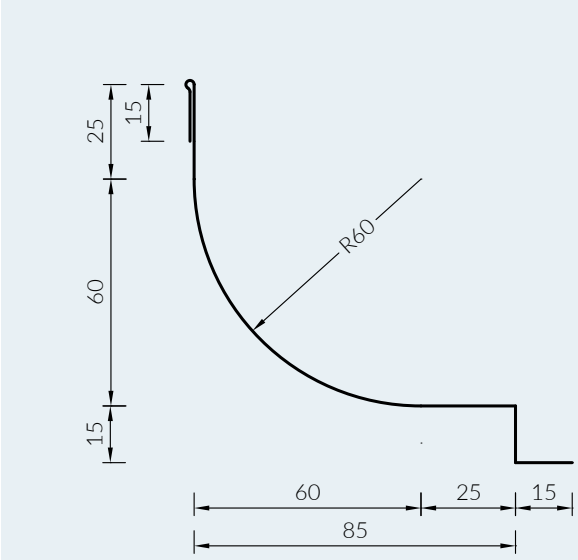
FLASHING 023 - ROUNDED CORNER TRIM (PANEL – TILE)

code	L	stretch out
023 /N-0,50	3000 5000 6000	190

Stainless steel thickness 0.50 mm

code	L	stretch out
023 /N-0,75	3000	190

Stainless steel flashing, thickness 0.75 mm



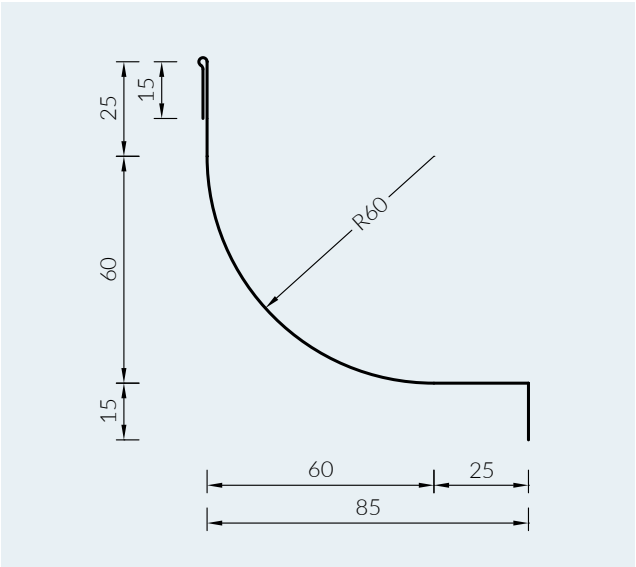
FLASHING 024 - ROUNDED CORNER TRIM (PANEL – CONCRETE)

code	L	stretch out
024 /N-0,50	3000 5000 6000	175

Stainless steel thickness 0.50 mm

code	L	stretch out
024 /N-0,75	3000	175

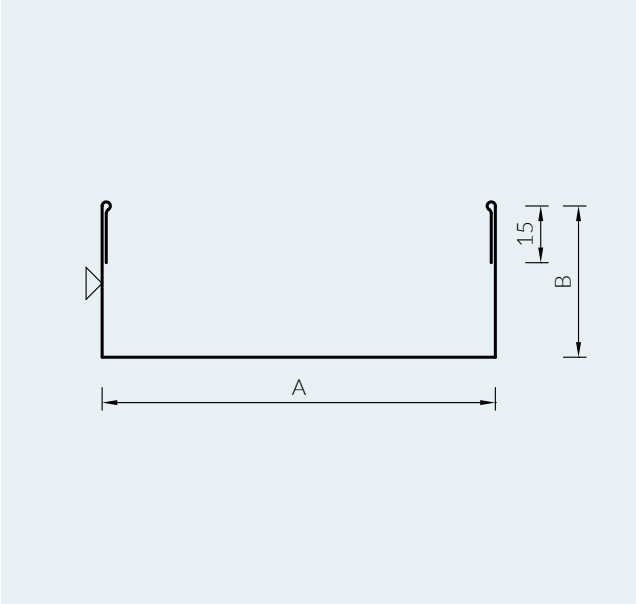
Stainless steel flashing, thickness 0.75 mm



FLASHING 025 - CHANNEL PROFILE

code	panel thk.	A	B	L	stretch out
025/40	40	44	40		154
025/50	50	54	40		164
025/60	60	64	40		174
025/80	80	84	40		194
025/100	100	104	40	3000	214
025/120	120	124	40	5000	234
025/140	140	144	40	6000	254
025/150	150	154	40		264
025/160	160	164	40		274
025/180	180	184	40		294
025/200	200	204	40		314

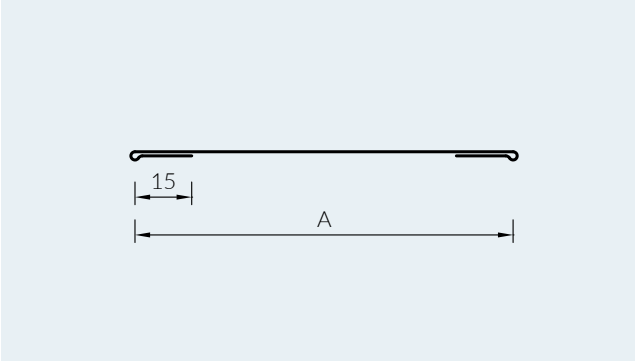
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
025 / A ..... / B .....



FLASHING 026 - FLAT STRIP

code	A	L	stretch out
026/50	50	3000 5000 6000	80
026/80	80		110
026/100	100		130
026/150	150		180

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
026 / A .....



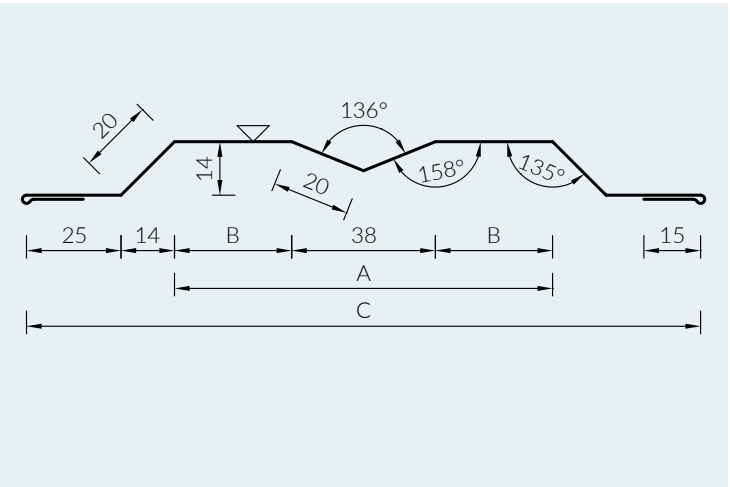
FLASHING 027 - PANEL JOINT COVER

code	A	B	C	L	stretch out
027/75	75	19	153	3000 5000 6000	198
027/100	100	31	178		222
027/120	120	41	198		242
027/140	140	51	218		262
027/160	160	61	238		282
027/180	180	71	258		302
027/200	200	81	278		322

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

027 / A .....



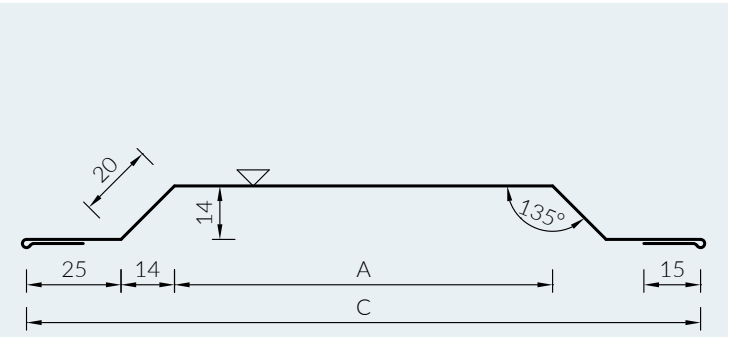
FLASHING 028 - PANEL JOINT COVER

code	A	C	L	stretch out
028/50	50	128	3000 5000 6000	170
028/75	75	153		195
028/100	100	178		220
028/120	120	198		240
028/140	140	218		260
028/160	160	238		280

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

028 / A .....



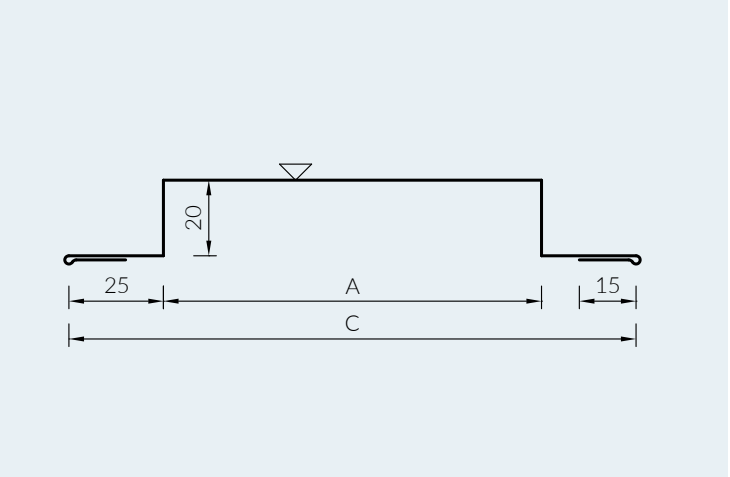
FLASHING 029 - PANEL JOINT COVER

code	A	C	L	stretch out
029/50	50	100	3000	170
029/75	75	125		195
029/100	100	150	3000 5000 6000	220
029/120	120	170		240
029/140	140	190		260
029/160	160	210		280

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

029 / A .....



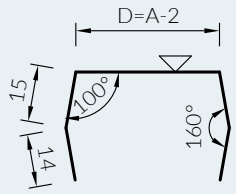
FLASHING 030 - PANEL JOINT COVER COMPONENT 030.1

code	D	L	stretch out
030.1	38	3000 5000 6000	96

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

030.1 / D .....



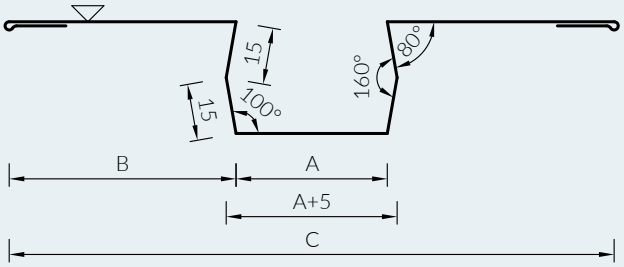
FLASHING 030 - PANEL JOINT COVER COMPONENT 030.2

code	A	B	C	L	stretch out
030.2	40	60	160	3000 5000 6000	250

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

030.2 / A ..... / B .....



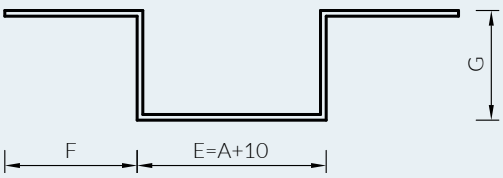
FLASHING 030 - PANEL JOINT COVER COMPONENT 030.3

code	E	F	G	L	stretch out
030.3	50	35	29	350	178

Standard: 1.50 mm steel sheet

Custom options: 1.00 mm or 1.50 mm steel sheet

030.3 / E ..... / F ..... / G .....



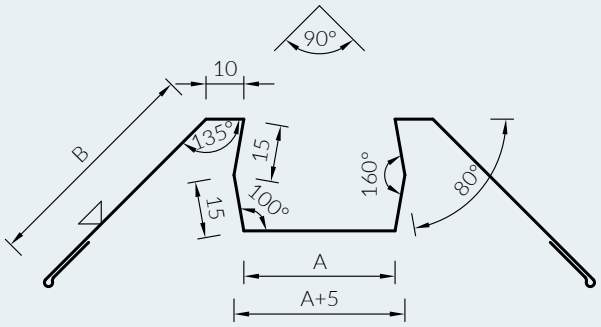
FLASHING 030 - PANEL JOINT COVER COMPONENT 030.4

code	A	B	L	stretch out
030.4	40	60	3000 5000 6000	270

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

030.4 / A ..... / B .....



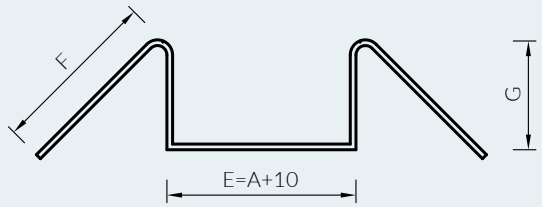
FLASHING 030 - PANEL JOINT COVER COMPONENT 030.5

code	E	F	G	L	stretch out
030.5	50	45	29	350	198

Standard: 1.50 mm steel sheet

Custom options: 1.00 mm or 1.50 mm steel sheet

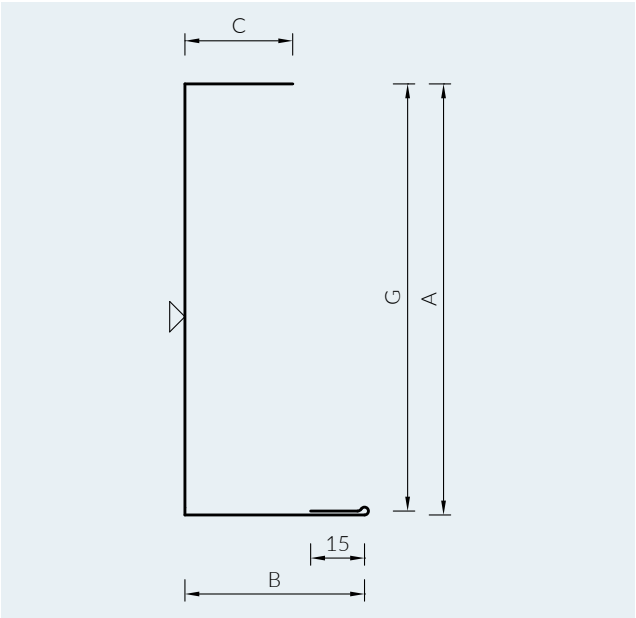
030.5 / E ..... / F ..... / G .....



FLASHING 036 - INDUSTRIAL DOOR OPENING TRIM

code	G	A	B	C	L	stretch out
036/120	120	124	50	30		219
036/140	140	144	50	30		239
036/160	160	164	50	30	3000	259
036/180	180	184	50	30	5000	279
036/200	200	204	50	30	6000	299
036/220	220	224	50	30		319
036/240	240	244	50	30		339
036/260	260	264	50	30		359

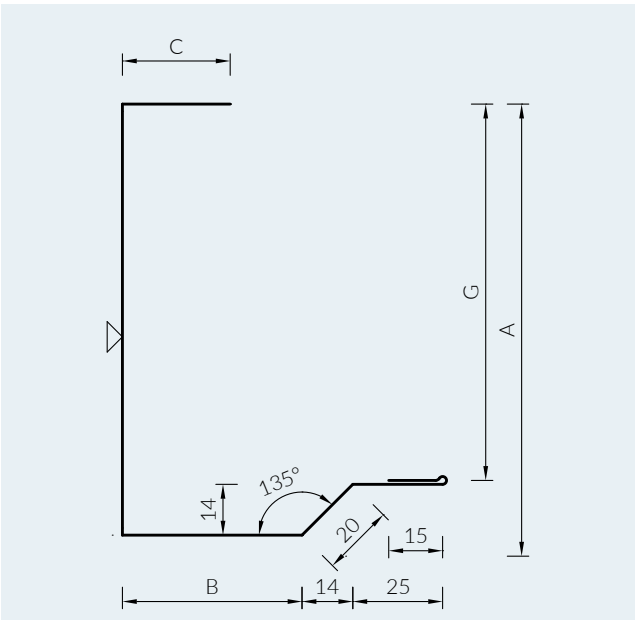
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
036 / G ..... / B ..... / C .....



FLASHING 037 B - INDUSTRIAL DOOR OPENING TRIM

code	G	A	B	C	L	stretch out
037 B/120	120	136	50	30		276
037 B/140	140	156	50	30		296
037 B/160	160	176	50	30	3000	316
037 B/180	180	196	50	30	5000	336
037 B/200	200	216	50	30	6000	356
037 B/220	220	236	50	30		376
037 B/240	240	256	50	30		396
037 B/260	260	276	50	30		416

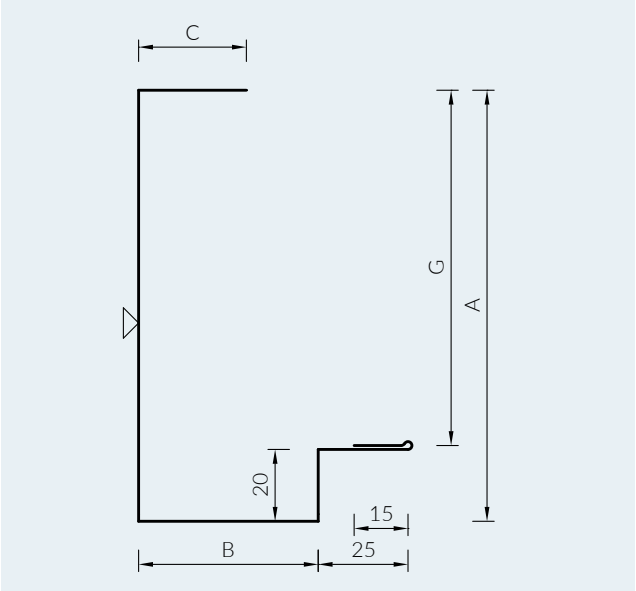
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
037 B / G ..... / B ..... / C .....



FLASHING 039 B - INDUSTRIAL DOOR OPENING TRIM

code	G	A	B	C	L	stretch out
039 B/120	120	142	50	30		282
039 B/140	140	162	50	30		302
039 B/160	160	182	50	30	3000	322
039 B/180	180	202	50	30	5000	342
039 B/200	200	222	50	30	6000	362
039 B/220	220	242	50	30		382
039 B/240	240	262	50	30		402
039 B/260	260	282	50	30		422

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
039 B / G ..... / B ..... / C .....

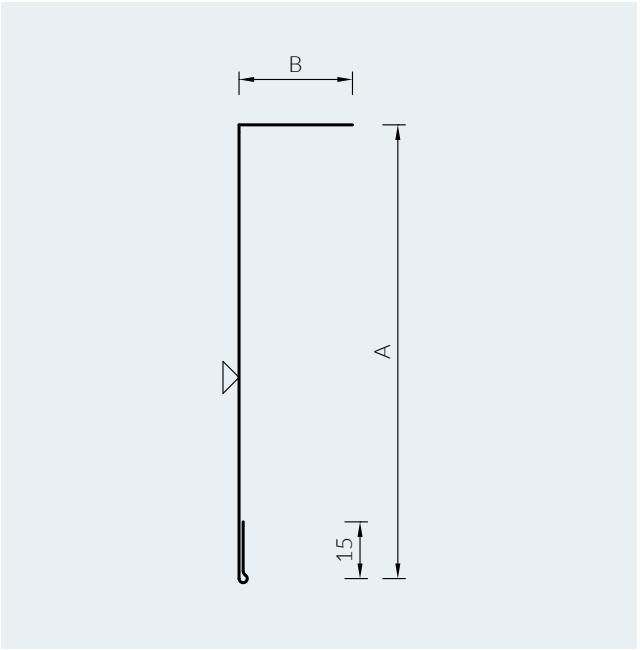


FLASHING 046 - INDUSTRIAL DOOR OPENING TRIM

code	A	B	L	stretch out
046/120	120	30	3000 5000 6000	165
046/140	140	30		185
046/160	160	30		205
046/180	180	30		225
046/200	200	30		245
046/220	220	30		265
046/240	240	30		285
046/260	260	30		305

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet 046 / A ..... / B .....

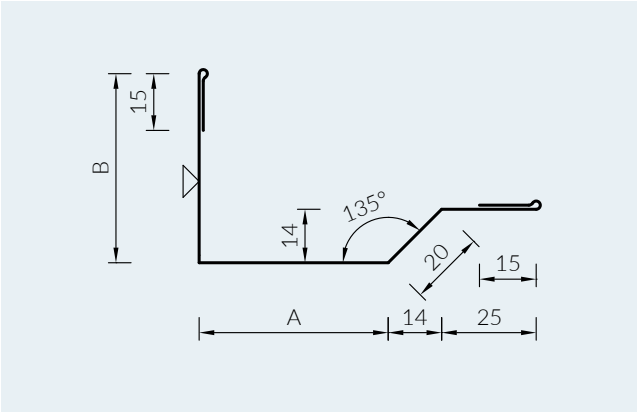


FLASHING 047 - INDUSTRIAL DOOR OPENING TRIM

code	A	B	L	stretch out
047/50	50	50	3000 5000 6000	175
047/70	70	50		195

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet 047 / A ..... / B .....



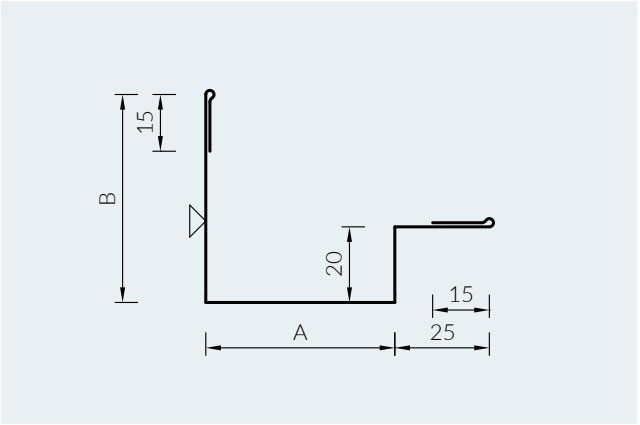
FLASHING 049 - INDUSTRIAL DOOR OPENING TRIM

code	A	B	L	stretch out
049/50	50	55	3000 5000 6000	180
049/70	70	55		200

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

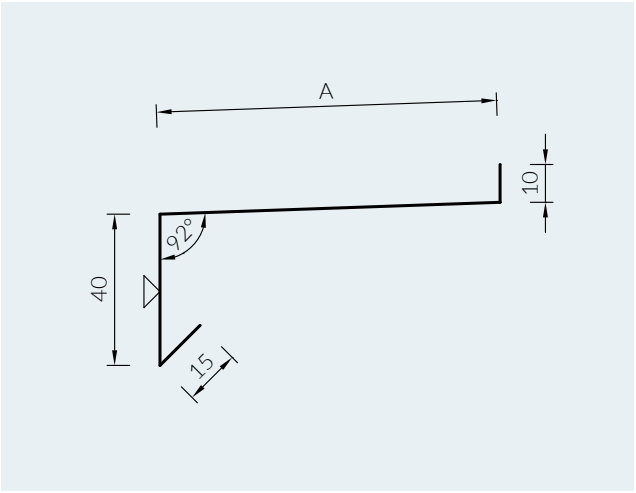
049 / A ..... / B .....



FLASHING 051 - WINDOW SILL FLASHING

code	A	L	stretch out
051/50	50	3000	115
051/70	70		135
051/90	90		155
051/110	110	3000	175
051/130	130	5000	195
051/150	150	6000	215
051/200	200		265
051/250	250		315

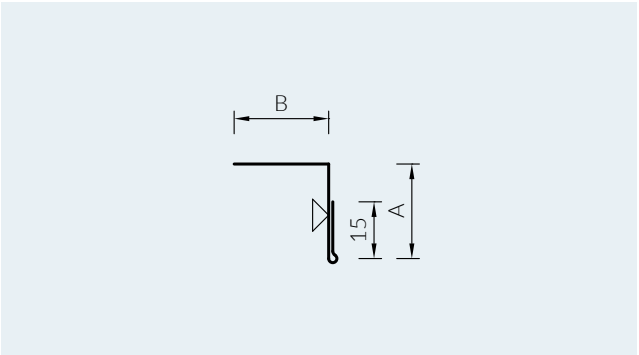
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
051 / A .....



FLASHING 052 - WINDOW SILL REINFORCEMENT PROFILE

code	A	B	L	stretch out
052	25	25	3000	65

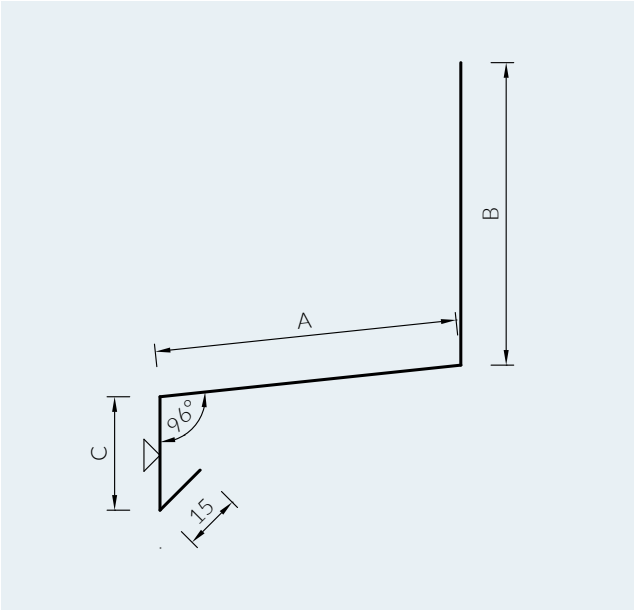
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
052 / A ..... / B .....



FLASHING 053 - WINDOW HEAD TRIM

code	A	B	C	L	stretch out
053/40	40	80	30	3000 5000 6000	165
053/60	60	80	30		185
053/80	80	80	30		205
053/100	100	80	30		225

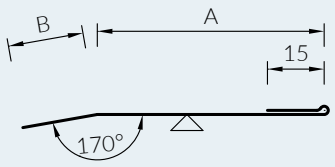
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
053 / A ..... / B ..... / C .....



FLASHING 054 B - WINDOW HEAD TRIM

code	A	B	L	stretch out
054 B/40	40	20	3000	75
054 B/60	60	20		95

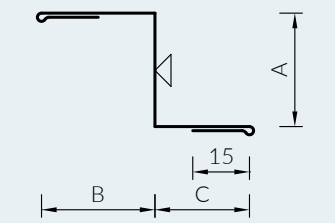
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
054 B / A ..... / B .....



FLASHING 055 B - EXTERNAL WINDOW JAMB Z-PROFILE

code	A	B	C	L	stretch out
055 B/22	22	30	25	3000	107
055 B/30	30	30	25		115
055 B/35	35	30	25		120
055 B/42	42	30	25	3000 5000 6000	127
055 B/40	40	30	25		125
055 B/60	60	30	25		145
055 B/80	80	30	25		165
055 B/100	100	30	25		185
055 B/120	120	30	25		205

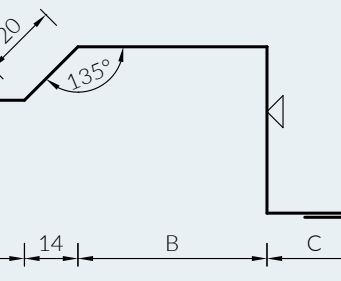
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
055 B / A ..... / B ..... / C .....



FLASHING 056 B - EXTERNAL WINDOW JAMB TRIM

code	A	B	C	L	stretch out
056 B/22	22	50	25	3000 5000 6000	186
056 B/30	30	50	25		194
056 B/35	35	50	25		199
056 B/42	42	50	25		206
056 B/40	40	50	25		204
056 B/60	60	50	25		224
056 B/80	80	50	25		244
056 B/100	100	50	25		264
056 B/120	120	50	25		284

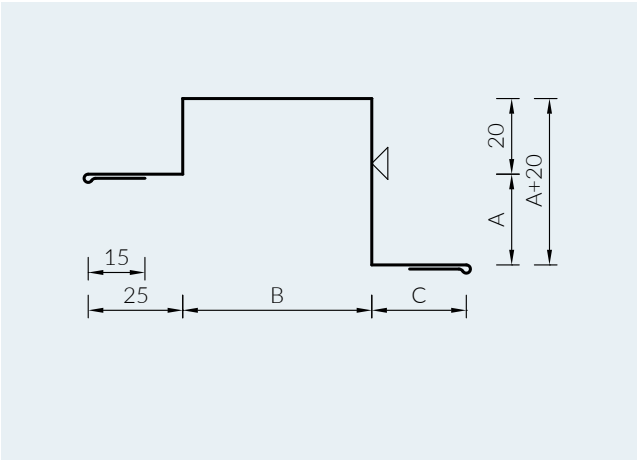
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
056 B / A ..... / B ..... / C .....



FLASHING 057 B - EXTERNAL WINDOW JAMB TRIM

code	A	B	C	L	stretch out
057 B/22	22	50	25	3000 5000 6000	192
057 B/30	30	50	25		200
057 B/35	35	50	25		205
057 B/42	42	50	25		212
057 B/40	40	50	25		210
057 B/60	60	50	25		230
057 B/80	80	50	25		250
057 B/100	100	50	25		270
057 B/120	120	50	25		290

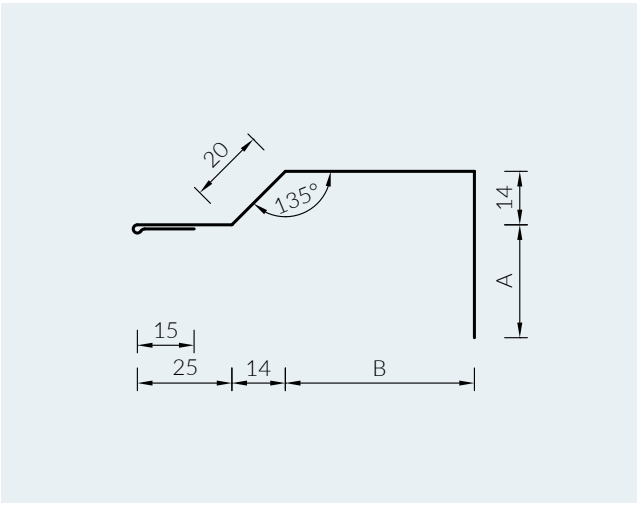
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
057 B / A = ... / B = ... / C = ...



FLASHING 058 B - INTERNAL WINDOW JAMB TRIM

code	A	B	L	stretch out
058 B/40	40	50	3000 5000 6000	164
058 B/60	60	50		184
058 B/80	80	50		204
058 B/100	100	50		224
058 B/120	120	50		244

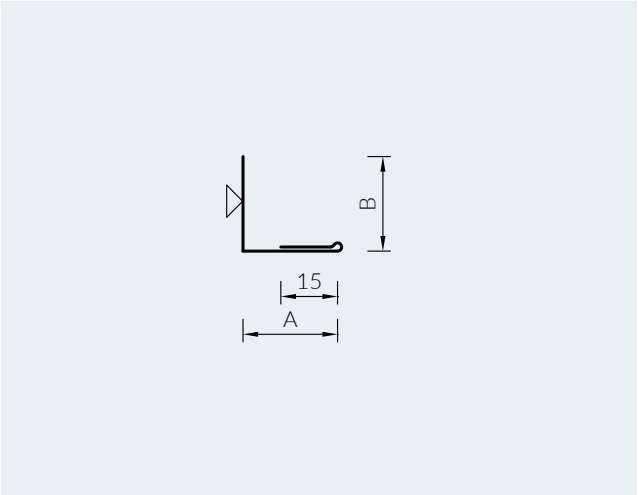
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
058 B / A ..... / B .....



FLASHING 059 B - INTERNAL WINDOW TRIM

code	A	B	L	stretch out
059 B/25	25	25	3000	65
059 B/30	30	25		70
059 B/40	40	25		80

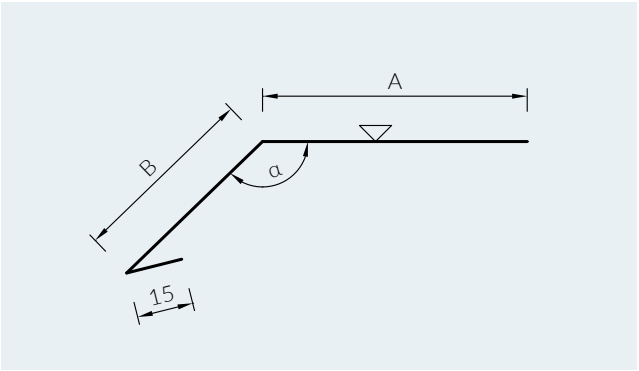
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
059 B / A ..... / B .....



FLASHING 061 - PLINTH TRIM

code	A	B	α °	L	stretch out
061	100	50	135	3000 5000 6000	165

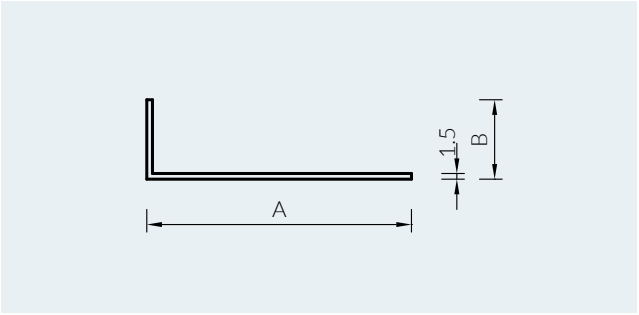
Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
061 / A ..... / B ..... / α .....



FLASHING 075 - STARTER PROFILE (HORIZONTAL PANEL LAYOUT)

code	A	B	L	stretch out
075/40	40	21	3000	61
075/70	70	21		91

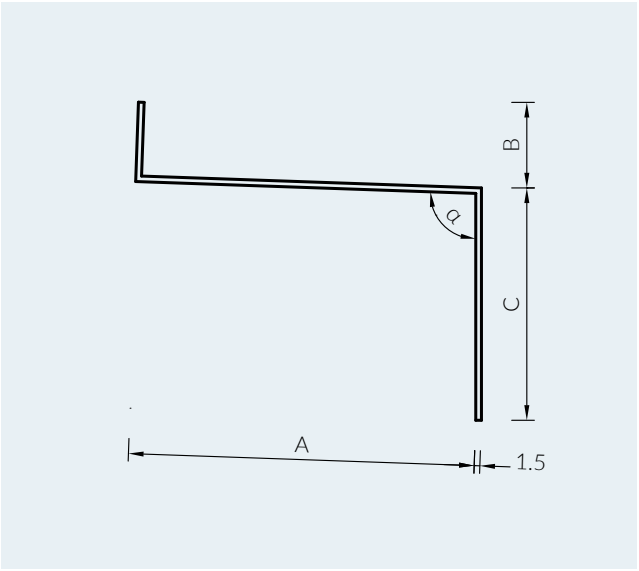
Profile designed for S and CH sandwich panels
Standard: 1.50 mm steel sheet
Non-standard: 1.50 mm steel sheet
075 / A ..... / B .....



FLASHING 076 - STARTER PROFILE (HORIZONTAL PANEL LAYOUT)

code/ panel thk. / type	A	B	C	α °	L	stretch out
076/40/S	30	21	60	92	3000	111
076/50/S	40	21	60	92		121
076/60/S	50	21	60	92		131
076/80/S	70	21	60	92		151
076/100/S	90	21	60	92		171
076/120/S	110	21	60	92		191
076/140/S	130	21	60	92		211
076/150/S	140	21	60	92		221
076/160/S	150	21	60	92		231
076/180/S	170	21	60	92		251
076/200/S	190	21	60	92		271
076/60/SU	37	21	60	92		118
076/80/SU	57	21	60	92		138
076/100/SU	77	21	60	92		158
076/120/SU	97	21	60	92		178
076/140/SU	117	21	60	92		198
076/160/SU	137	21	60	92		218
076/180/SU	157	21	60	92		238
076/200/SU	177	21	60	92		258

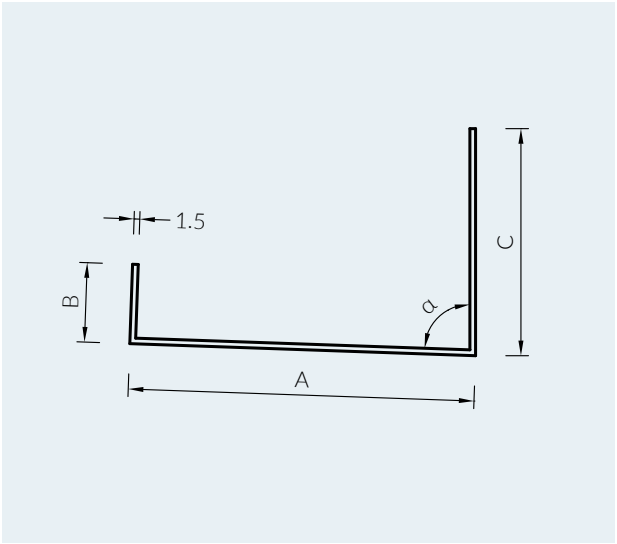
Profiles designated “S” are intended for S and CH sandwich panels
Standard: 1.50 mm steel sheet
Non-standard: 1.50 mm steel sheet
076 / A ..... / B ..... / C ..... / α .....



FLASHING 077 - STARTER PROFILE (HORIZONTAL PANEL LAYOUT)

code/ panel thk. / type	A	B	C	α °	L	stretch out
077/40/S	30	21	60	88	3000	111
077/50/S	40	21	60	88		121
077/60/S	50	21	60	88		131
077/80/S	70	21	60	88		151
077/100/S	90	21	60	88		171
077/120/S	110	21	60	88		191
077/140/S	130	21	60	88		211
077/150/S	140	21	60	88		221
077/160/S	150	21	60	88		231
077/180/S	170	21	60	88		251
077/200/S	190	21	60	88		271
077/60/SU	37	21	60	88		118
077/80/SU	57	21	60	88		138
077/100/SU	77	21	60	88		158
077/120/SU	97	21	60	88		178
077/140/SU	117	21	60	88		198
077/160/SU	137	21	60	88		218
077/180/SU	157	21	60	88		238
077/200/SU	177	21	60	88		258

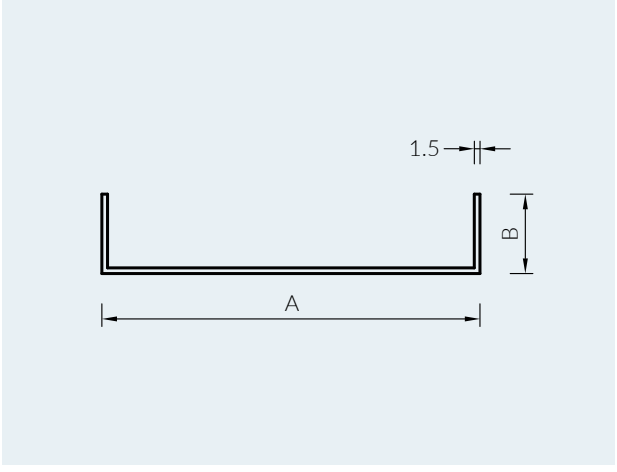
Profiles designated “S” are intended for S and CH sandwich panels
Standard: 1.50 mm steel sheet
Non-standard: 1.50 mm steel sheet
077 / A ..... / B ..... / C ..... / α .....



FLASHING 078 - STARTER PROFILE (HORIZONTAL PANEL LAYOUT)

code / panel thk.	A	B	L	stretch out
078/80	60	21	3000	102
078/100	80	21		122
078/120	100	21		142
078/140	120	21		162
078/150	130	21		172
078/160	140	21		182
078/180	160	21		202
078/200	180	21		222

Profile designed for S and CH sandwich panels
Standard: 1.50 mm steel sheet
078 / A ..... / B .....



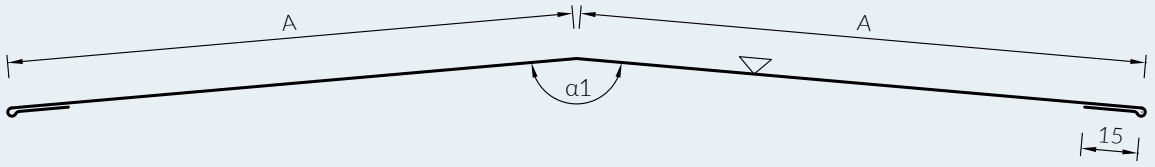


ROOF PANEL FLASHINGS

FLASHING 101 - UPPER RIDGE TRIM

code	A	L	stretch out	slope angle
101/150/α	150	3000 5000 6000	330	α < 6°
101/180/α	180		390	α < 11°
101/200/α	200		430	α < 15°
101/250/α	250		530	α < 23°

α - slope angle
α1 = 180 - 2α

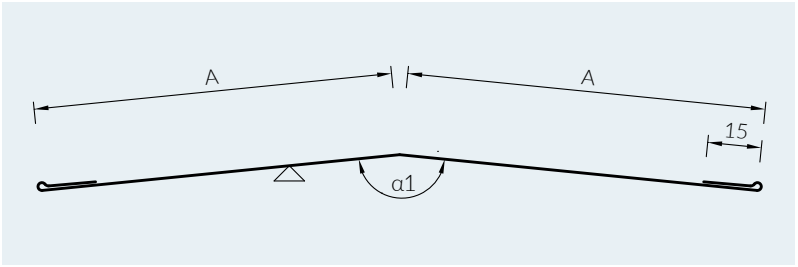


FLASHING 103 - LOWER RIDGE TRIM

code	A	L	stretch out
103/50/α	50	3000	130
103/100/α	100	5000	230
103/200/α	200	6000	430

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
103 / A ..... / α .....

α - slope angle
α1 = 180 - 2α

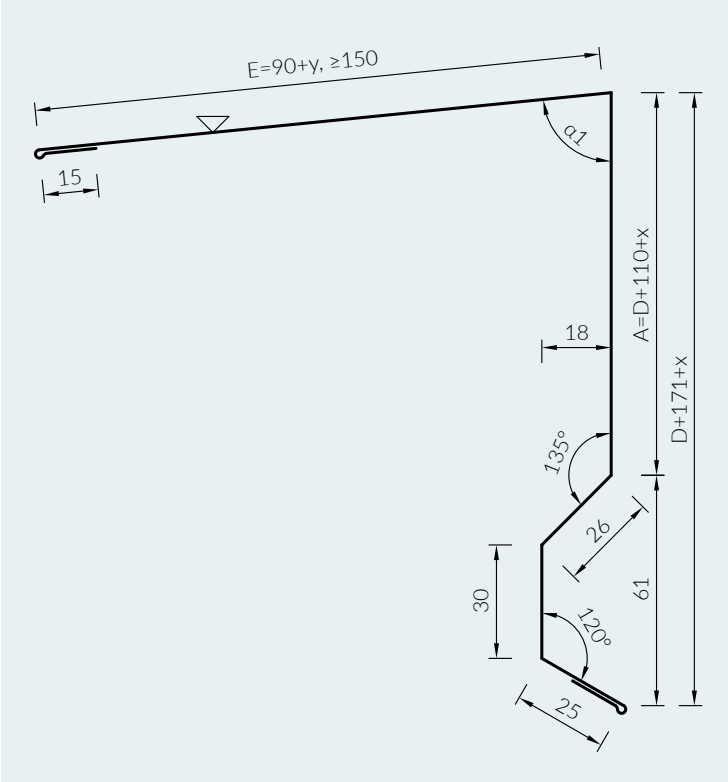


FLASHING 104 B - VERGE TRIM FOR MONO-PITCH ROOFS WITHOUT EAVES OVERHANG

code/ panel thk./α	D	A	E	L	stretch out
104 B/40/α	40	150+x	90+y≥150	3000 5000 6000	411+x+y
104 B/60/α	60	170+x	90+y≥150		431+x+y
104 B/80/α	80	190+x	90+y≥150		451+x+y
104 B/100/α	100	210+x	90+y≥150		471+x+y
104 B/120/α	120	230+x	90+y≥150		491+x+y
104 B/145/α	145	255+x	90+y≥150		516+x+y
104 B/150/α	150	260+x	90+y≥150		521+x+y
104 B/160/α	160	270+x	90+y≥150		531+x+y
104 B/180/α	180	290+x	90+y≥150		551+x+y
104 B/200/α	200	310+x	90+y≥150		571+x+y

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
104 B / A ..... /E ..... / α .....

D - panel core thickness
α - slope angle
x, y - dimensional allowances depending on the α angle
α1 = 90 - α

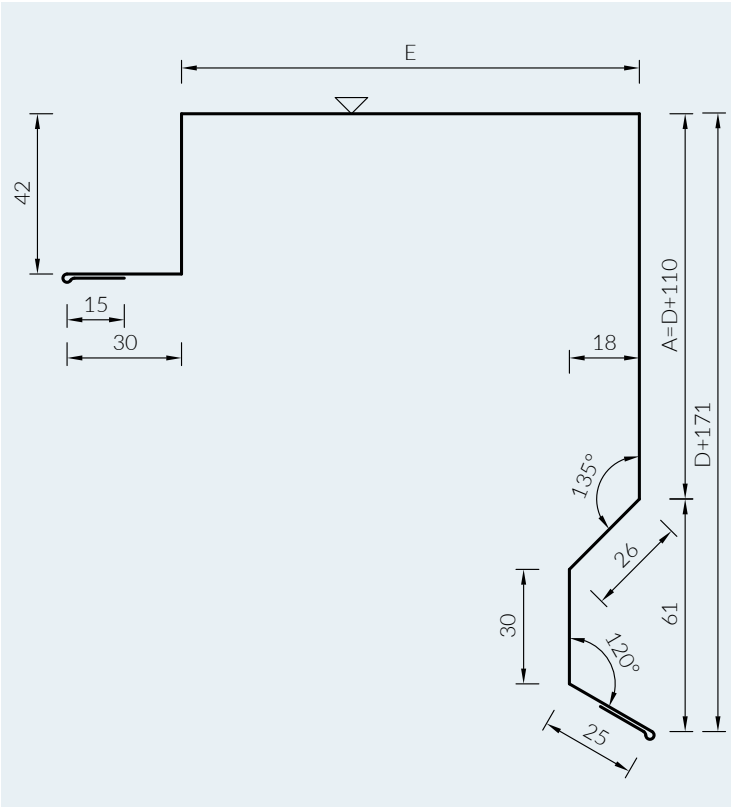


FLASHING 105 B - UPPER VERGE TRIM WITHOUT EAVES OVERHANG

code/ panel thk.	D	A	E	L	stretch out
105 B/40	40	150	120	3000 5000 6000	453
105 B/60	60	170	120		473
105 B/80	80	190	120		493
105 B/100	100	210	120		513
105 B/120	120	230	120		533
105 B/145	145	255	120		558
105 B/150	150	260	120		563
105 B/160	160	270	120		573
105 B/180	180	290	120		593
105 B/200	200	310	120		613

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
105 B / A ..... / E .....

D - panel core thickness

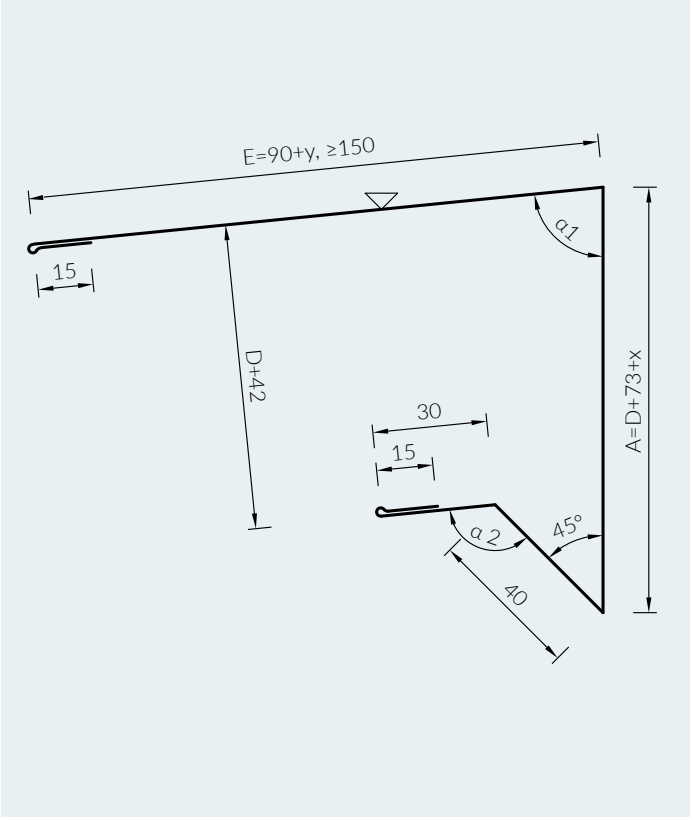


FLASHING 106 - VERGE TRIM FOR MONO-PITCH ROOFS WITH EAVES OVERHANG

code/ panel thk./α	D	A	E	L	stretch out
106/40/α	40	113+x	90+y ≥150	3000 5000 6000	363+x+y
106/60/α	60	133+x			383+x+y
106/80/α	80	153+x			403+x+y
106/100/α	100	173+x			423+x+y
106/120/α	120	193+x			443+x+y
106/145/α	145	218+x			468+x+y
106/150/α	150	223+x			473+x+y
106/160/α	160	233+x			483+x+y
106/180/α	180	253+x			503+x+y
106/200/α	200	273+x			523+x+y

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
106 / D ..... / α .....

α - slope angle
D - panel core thickness
x, y – allowance depending on angle α
α1 = 90 - α, α2 =135 - α

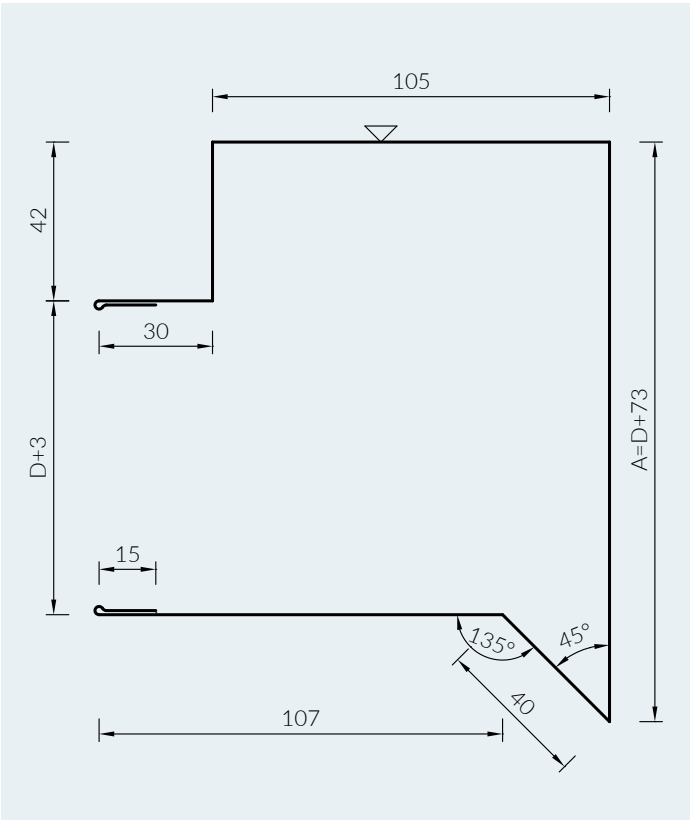


FLASHING 107 - UPPER VERGE TRIM WITH EAVES OVERHANG

code/ panel thk.	D	A	L	stretch out
107/40	40	113	3000 5000 6000	467
107/60	60	133		487
107/80	80	153		507
107/100	100	173		527
107/120	120	193		547
107/145	145	218		572
107/150	150	223		577
107/160	160	233		587
107/180	180	253		607
107/200	200	273		627

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
107 / A .....

D - panel core thickness



FLASHING 108 - ROOF COVER TRIM

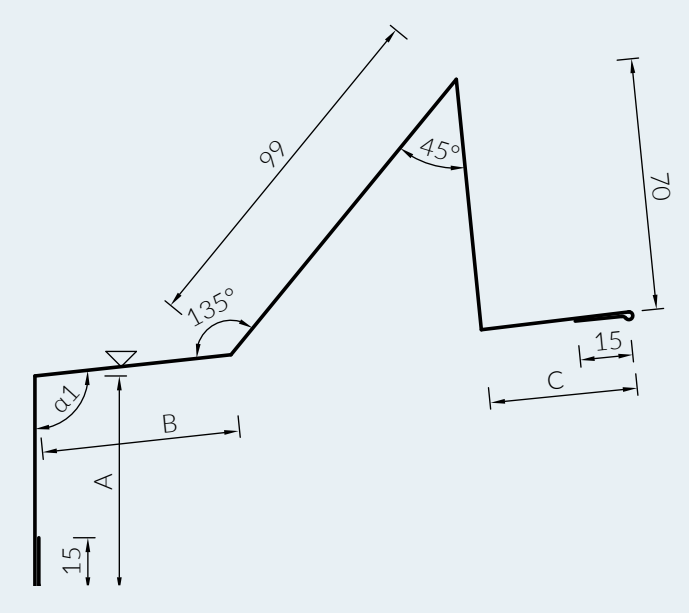
code	A	B	C	L	stretch out
108/050/α	60	100	50	3000 5000 6000	409

Standard: 0.50 mm steel sheet

code	A	B	C	L	stretch out
108/075/α	60	100	50	3000 5000 6000	409

Custom options: 0.50 mm or 0.75 mm steel sheet
RAL 7016, 7035, 8017, 9002, 9010, 9006
108 / A ..... / B ..... / C ..... / α .....

α - slope angle
α1 = 105 + α



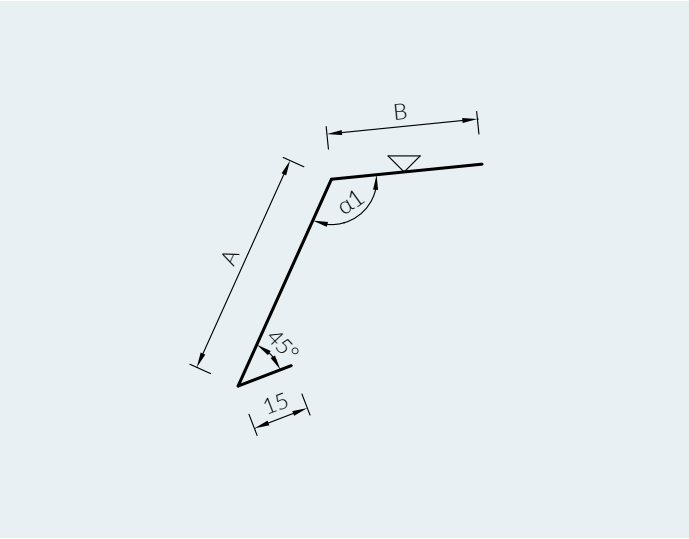
FLASHING 110 - EAVES TRIM

code	A	B	L	stretch out
110/40/α	40	40	3000 5000 6000	95
110/60/α	60	40		115
110/80/α	80	40		135

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
110 / A ..... / B ..... / α .....

α - slope angle
α1 = 105 + α

For eaves incorporating profiles 134, 135 or 150, and drainage channels, the recommended dimension B is 120 mm e.g. 110 / A60 / B120 / α...



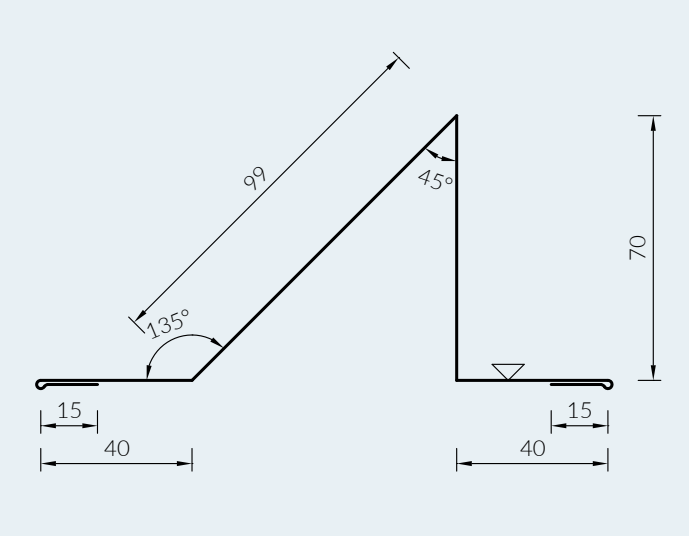
FLASHING 111 - SNOW GUARD

code	L	stretch out
111/050	2500	279

Standard: 0.50 mm steel sheet

code	L	stretch out
111/075	2500	279

Standard: 0.75 mm steel sheet
RAL 7016, 7035, 8017, 9002, 9010, 9006

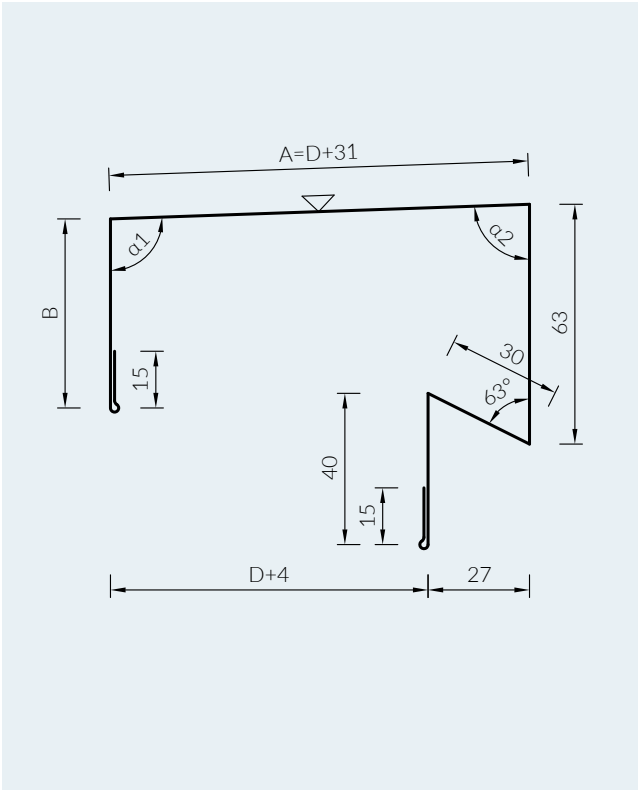


FLASHING 112 B - PARAPET CAPPING

code/ panel thk.	D	A	B	α °	L	stretch out
112 B/40	40	71	50	2		284
112 B/50	50	81	50	2		294
112 B/60	60	91	50	2		304
112 B/80	80	111	50	2		324
112 B/100	100	131	50	2	3000	344
112 B/120	120	151	50	2	5000	364
112 B/140	140	171	50	2	6000	384
112 B/150	150	181	50	2		394
112 B/160	160	191	50	2		404
112 B/180	180	211	50	2		424
112 B/200	200	231	50	2		444

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
112 B / B ..... / D ..... / α .....

D - wall panel core thickness
α1 = 90 + α
α2 = 90 - α
recommended α = 2°

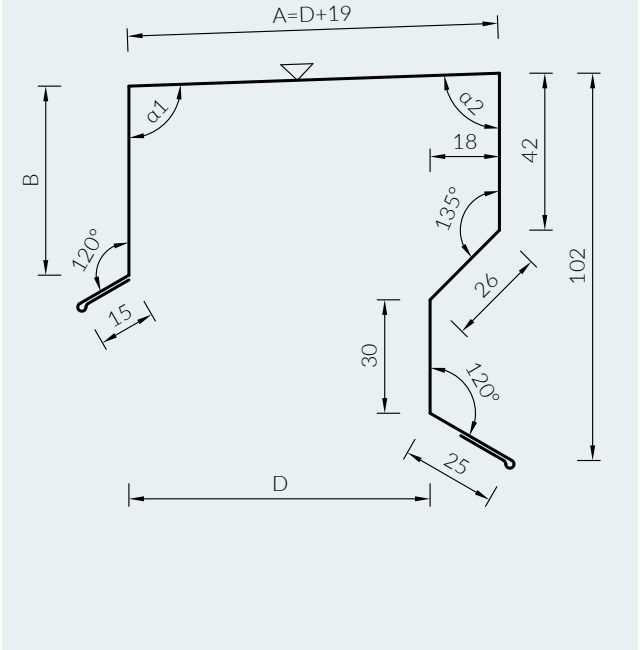


FLASHING 113 B - PARAPET CAPPING WITH DRIP EDGE

code/ panel thk.	D	A	B	α °	L	stretch out
113 B/40	40	59	50	2		277
113 B/50	50	69	50	2		287
113 B/60	60	79	50	2		297
113 B/80	80	99	50	2		317
113 B/100	100	119	50	2	3000	337
113 B/120	120	139	50	2	5000	357
113 B/140	140	159	50	2	6000	377
113 B/150	150	169	50	2		387
113 B/160	160	179	50	2		397
113 B/180	180	199	50	2		417
113 B/200	200	219	50	2		437

Standard: 0.50 mm steel sheet
Custom options: 0.50 mm or 0.75 mm steel sheet
113 B / B ..... / D ..... / α .....

D - wall panel core thickness
α1 = 90 + α
α2 = 90 - α
recommended α = 2°



FLASHING 114 - ROOF ABUTMENT TRIM CONNECTION TO PARAPET WALL

code	A	B	L	stretch out
114/100/α	150	100		280
114/150/α	150	150	3000	330
114/200/α	150	200	5000	380
114/250/α	150	250	6000	430
114/300/α	150	300		480

Standard: 0.50 mm steel sheet

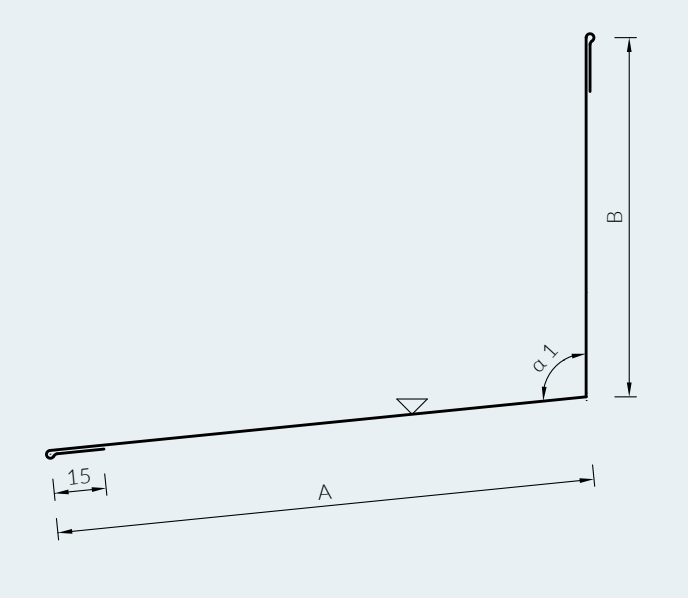
Custom options: 0.50 mm or 0.75 mm steel sheet

114 / A ..... / B ..... / α .....

α - slope angle

α1 = 90 + α

α = 0 - for the flashing situated along the slope



FLASHING 115 - ROOF ABUTMENT TRIM CONNECTION TO MASONRY WALL

code	A	B	L	stretch out
115/100/α	150	100		275
115/150/α	150	150	3000	325
115/200/α	150	200	5000	375
115/250/α	150	250	6000	425
115/300/α	150	300		475

Standard: 0.50 mm steel sheet

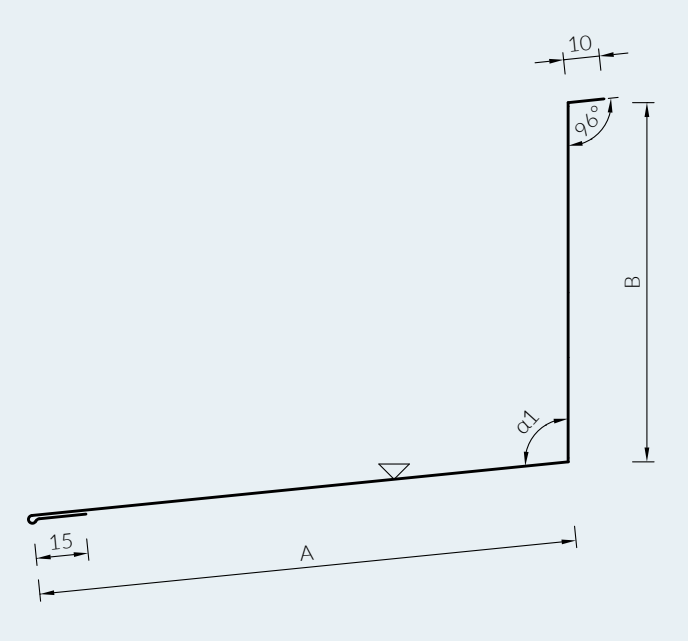
Custom options: 0.50 mm or 0.75 mm steel sheet

115 / A ..... / B ..... / α .....

α - slope angle

α1 = 90 + α

α = 0 - for the flashing situated along the slope



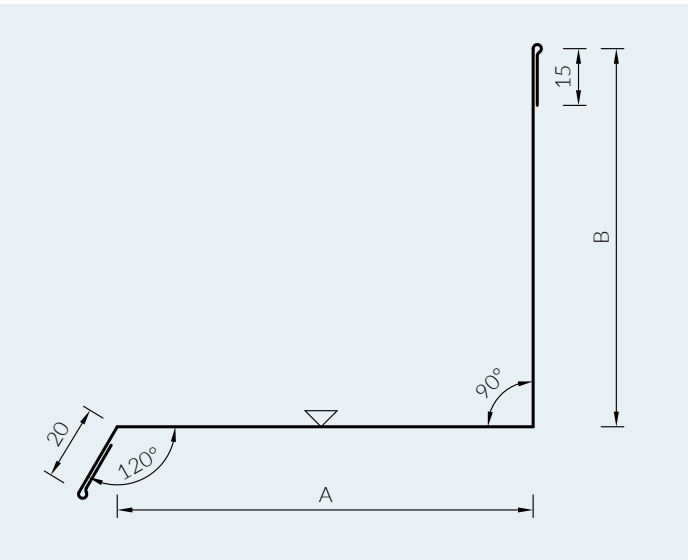
FLASHING 116 B - ROOF ABUTMENT TRIM CONNECTION TO PARAPET SANDWICH PANEL

code	A	B	L	stretch out
116 B/100/α	110	100		260
116 B/150/α	110	150	3000	310
116 B/200/α	110	200	5000	360
116 B/250/α	110	250	6000	410
116 B/300/α	110	300		460

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

116 B / A ..... / B .....



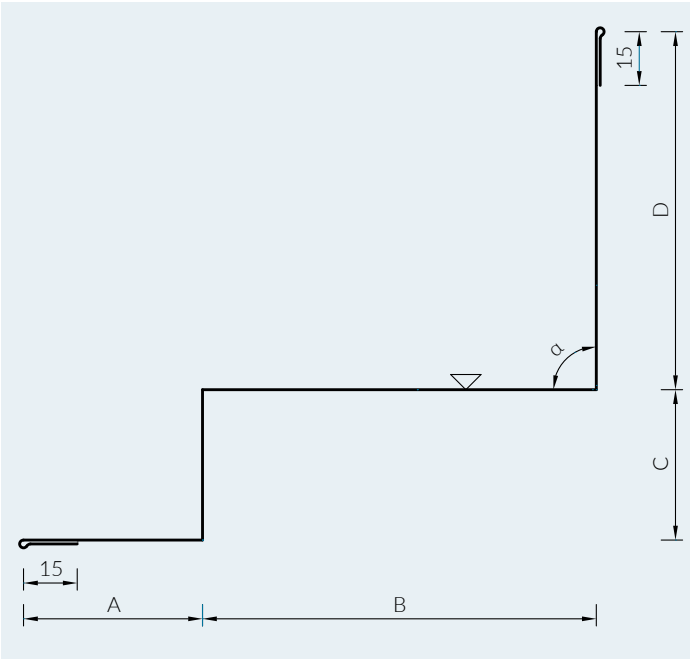
FLASHING 117 B - ROOF ABUTMENT TRIM CONNECTION TO WALL SANDWICH PANEL

code	A	B	C	D	α °	L	stretch out
117 B/100	50	110	42	100	90		332
117 B/150	50	110	42	150	90	3000	382
117 B/200	50	110	42	200	90	5000	432
117 B/250	50	110	42	250	90	6000	482
117 B/300	50	110	42	300	90		532

Standard: 0.50 mm steel sheet

Custom options: 0.50 mm or 0.75 mm steel sheet

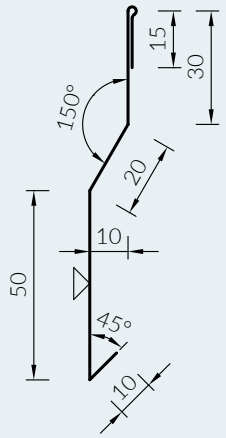
117 B / A ..... / B ..... / C ..... / D ..... / α .....



FLASHING 118 - DRIP TRIM FOR SANDWICH PANELS

code	L	stretch out
118	3000	125

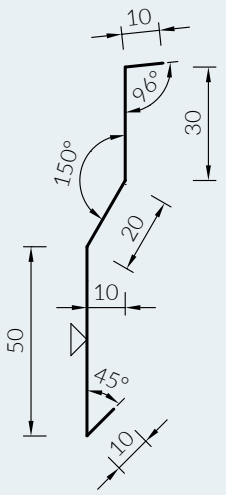
Standard: 0.50 mm steel sheet



FLASHING 119 - DRIP TRIM FOR MASONRY WALLS

code	L	stretch out
119	3000	120

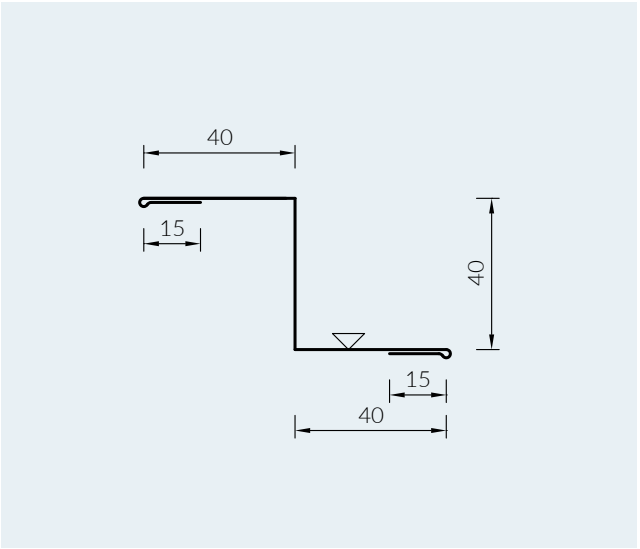
Standard: 0.50 mm steel sheet



FLASHING 121 - ABUTMENT COVER TRIM FOR PROFILES 114 AND 115 INSTALLED ALONG THE ROOF SLOPE

code	L	stretch out
121	3000 5000 6000	150

Standard: 0.50 mm steel sheet



FLASHING 130 - Z-SHAPED GUTTER PROFILE

code/ panel thk./α	D	C	L	stretch out
130/40/α *	40	50+y	3000 5000 6000	130+x+y
130/60/α *	60	50+y		150+x+y
130/80/α *	80	50+y		170+x+y
130/100/α	100	50+y		190+x+y
130/120/α	120	50+y		210+x+y
130/145/α	145	50+y		235+x+y
130/150/α	150	50+y		240+x+y
130/160/α	160	50+y		250+x+y
130/180/α	180	50+y		270+x+y
130/200/α	200	50+y		290+x+y

Standard: 1.50 mm unpainted steel sheet

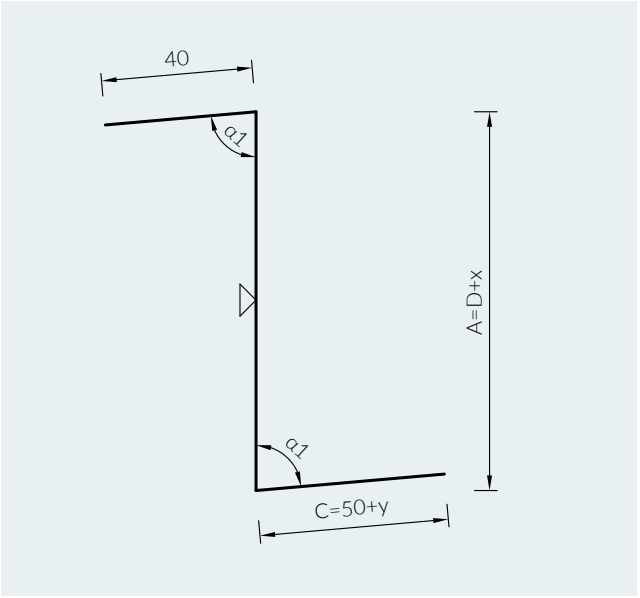
Non-standard: 1.50 mm painted (RAL 9010) steel sheet

130 / A ..... / C ..... / α .....

α - slope angle, α1 = 90 - α

D - panel core thickness, x, y – allowance depending on angle α

* - not recommended for panel thickness D = 40 - 80mm



Type of eaves undercut for roof panels

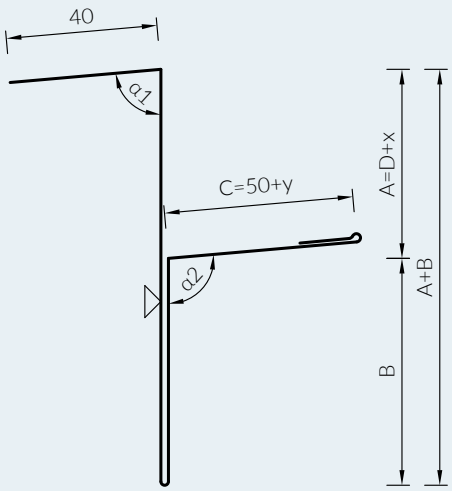
	D = 40 - 80mm	D = 100 - 200mm
α≤25°	PP50 or PL50	PP50 or PL50
25°<α≤45°		without eaves cut-back
α>45°	custom design of flashing and cut-back	

FLASHING 131 - EXTENDED Z-SHAPED GUTTER PROFILE

code/ panel thk./α	D	B	C	L	stretch out
131/40/α	40	70	50+y	3000 5000 6000	285+x+y
131/60/α	60	50	50+y		265+x+y
131/80/α	80	30	50+y		245+x+y
131/100/α	100	30	50+y		265+x+y
131/120/α	120	30	50+y		285+x+y
131/145/α	145	30	50+y		310+x+y
131/150/α	150	30	50+y		315+x+y
131/160/α	160	30	50+y		325+x+y
131/180/α	180	30	50+y		345+x+y
131/200/α	200	30	50+y		365+x+y

Standard: 0.75 mm steel sheet
(RAL 7016, 7035, 8017, 9002, 9010, 9006)
Non-standard: 0.75 mm steel sheet
(RAL 7035, 8017, 9002, 9010, 9006)
131 / A ..... / B ..... / C ..... / α .....

α - slope angle, α1 = 90 - α, α2 = 90 + α
D - panel core thickness, x, y - allowance depending on angle α



Type of eaves undercut for roof panels

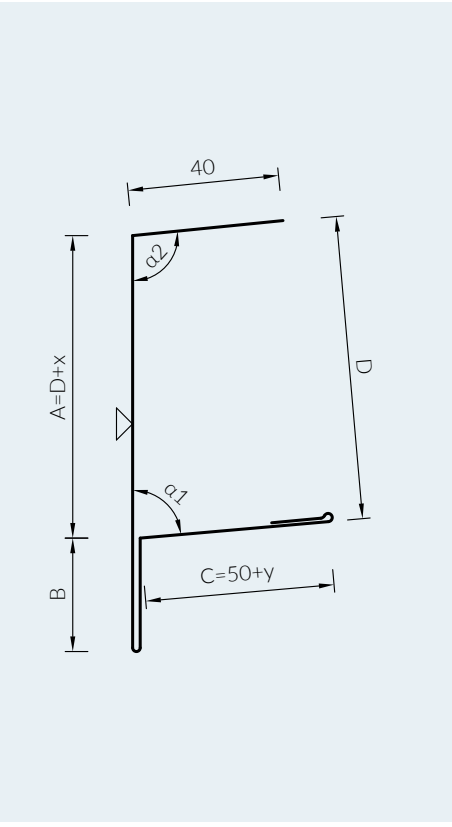
	D = 40 - 80mm	D = 100 - 200mm
α≤25°	PP50 or PL50	PP50 or PL50
25°<α≤45°		without eaves cut-back
α>45°	custom design of flashing and cut-back	

FLASHING 134 - EAVES CHANNEL PROFILE

code/ panel thk./α	D	B	C	L	stretch out
134/40/α	40	70	50+y	3000 5000 6000	285+x+y
134/60/α	60	50	50+y		265+x+y
134/80/α	80	30	50+y		245+x+y
134/100/α	100	30	50+y		265+x+y
134/120/α	120	30	50+y		285+x+y
134/145/α	145	30	50+y		310+x+y
134/150/α	150	30	50+y		315+x+y
134/160/α	160	30	50+y		325+x+y
134/180/α	180	30	50+y		345+x+y
134/200/α	200	30	50+y		365+x+y

Standard: 0.75 mm steel sheet
(RAL 7016, 7035, 8017, 9002, 9010, 9006)
Non-standard: 0.75 mm steel sheet
(RAL 7035, 8017, 9002, 9010, 9006)
134 / A ..... / B ..... / C ..... / α .....

α - slope angle, α1 = 90 - α, α2 = 90 + α
D - panel core thickness, x, y - allowance depending on angle α
This profile is intended for roof panels without an eaves cut-back



FLASHING 135 - EAVES CHANNEL PROFILE

code/ panel thk./α	D	C	L	stretch out
135/40/α	40	50+y	3000 5000 6000	145+x+y
135/60/α	60	50+y		165+x+y
135/80/α	80	50+y		185+x+y
135/100/α	100	50+y		205+x+y
135/120/α	120	50+y		225+x+y
135/145/α	145	50+y		250+x+y
135/150/α	150	50+y		255+x+y
135/160/α	160	50+y		265+x+y
135/180/α	180	50+y		285+x+y
135/200/α	200	50+y		305+x+y

Standard: 0.50 mm steel sheet

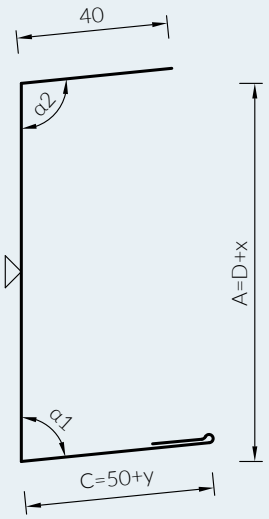
Custom options: 0.50 mm or 0.75 mm steel sheet

135 / A ..... / C ..... / α .....

α - slope angle, α1 = 90 - α, α2 = 90 + α

D - panel core thickness, x, y - allowance depending on angle α

This profile is intended for roof panels without an eaves cut-back, where fascia-mounted gutter brackets cannot be installed.



FLASHING 150 - GUTTER CHANNEL PROFILE

code/ panel thk./α	D	C	L	stretch out
150/40/α	40	50+y	3000 5000 6000	130+x+y
150/60/α	60	50+y		150+x+y
150/80/α	80	50+y		170+x+y
150/100/α	100	50+y		190+x+y
150/120/α	120	50+y		210+x+y
150/145/α	145	50+y		235+x+y
150/150/α	150	50+y		240+x+y
150/160/α	160	50+y		250+x+y
150/180/α	180	50+y		270+x+y
150/200/α	200	50+y		290+x+y

Standard: 1.50 mm steel sheet

Non-standard: 1.50 mm painted (RAL 9010) steel sheet

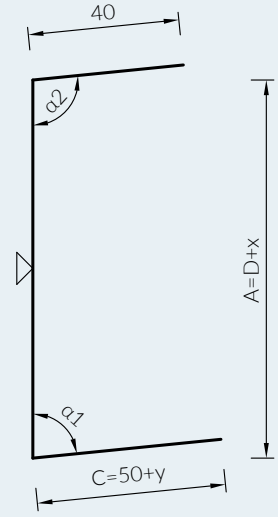
150 / A ..... / C ..... / α .....

α - slope angle, α1 = 90 - α, α2 = 90 + α

D - panel core thickness,

x, y - allowances depending on roof pitch α

Profile intended for roof panels without an eaves cut-back

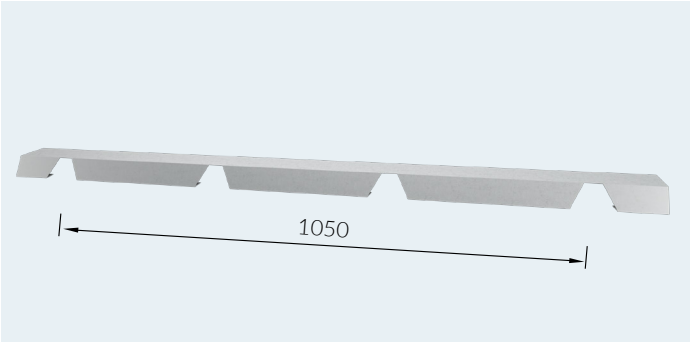




ACCESSORIES

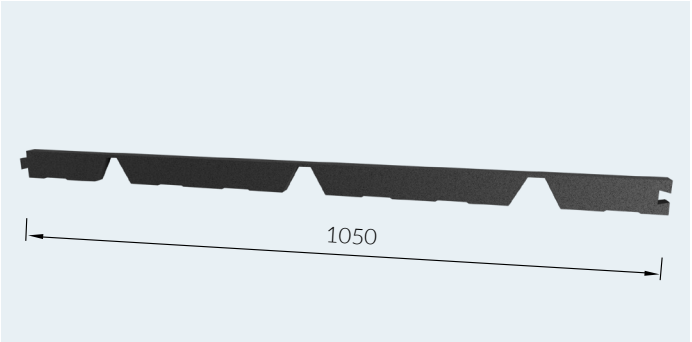
RIDGE TRIM 102

Installed at the roof ridge: 1 piece per panel.



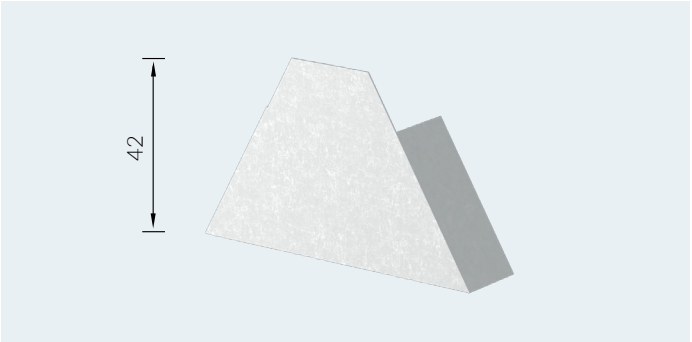
UD42 RIDGE SEAL

Installed at the roof ridge: 1 piece per panel.



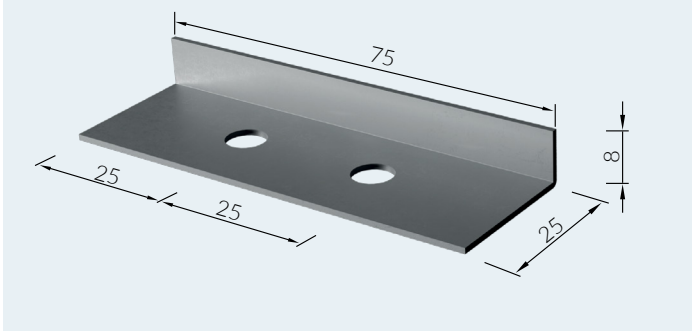
ROOF PANEL END CAP Z42

Installed at the eaves: 3 pieces per panel.



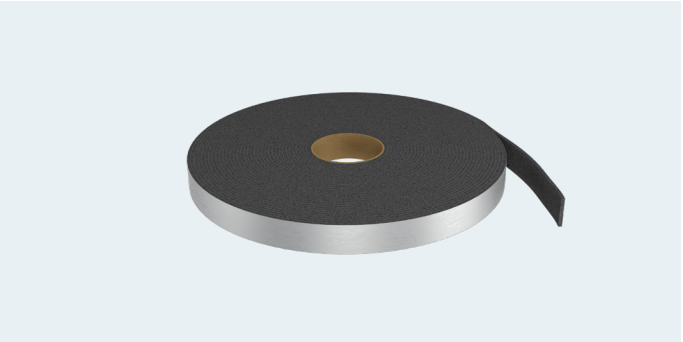
SU-2 WASHER

For SU sandwich panels with concealed fixings.



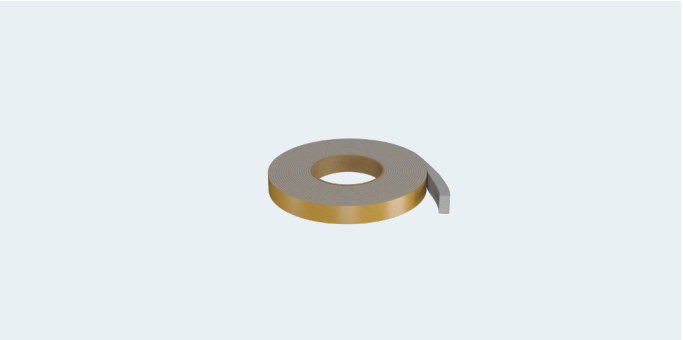
SELF-ADHESIVE ACOUSTIC SEALING TAPE

TA-30: 30 x 3 mm x 30 m
TA-50: 50 x 3 mm x 30 m



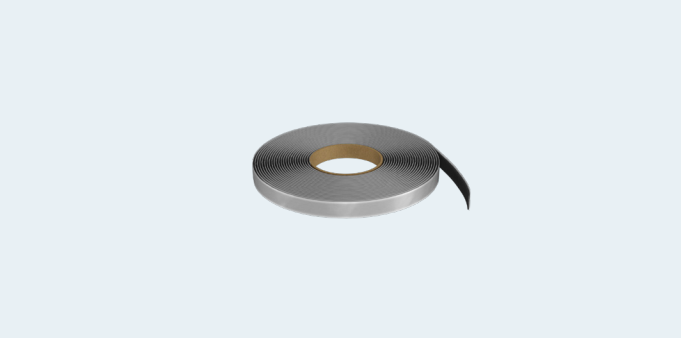
SELF-ADHESIVE EXPANDING POLYURETHANE SEALING TAPE

TR-20x10: 20 x 10 mm x 8 m
TR-20x20: 20 x 20 mm x 8 m
TR-50x20: 50 x 20 mm x 8 m



BUTYL SEALING TAPE

TB-15x1,5: 15 x 1.5 mm x 25 m



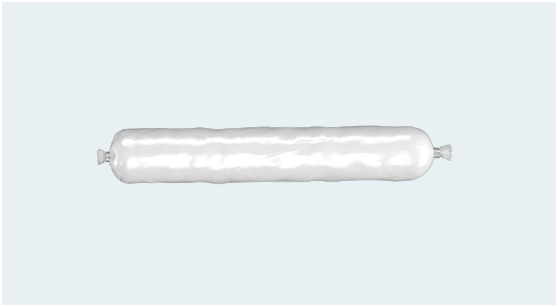
WATERPROOF SILICONE SEALANT

US-300: 300 mL cartridge



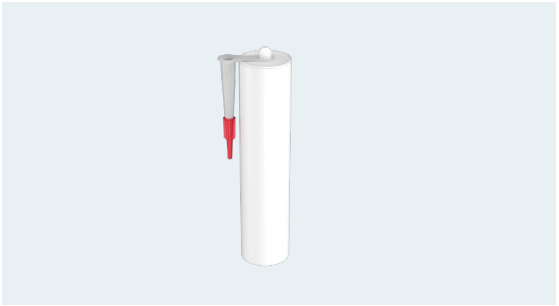
WATERPROOF SILICONE SEALANT

US-600: 600 mL foil sleeve



FIRE-RESISTANT SEALANT PROMASEAL®-MASTIC E OR PROMASEAL®-A

O-PM: 310 mL cartridge



LOW-PRESSURE PU INSTALLATION FOAM

PM-750: 750 mL spray can

PM-850: 850 mL spray can



SELF-DRILLING FASTENER WITH Ø 19 MM EPDM SEALING WASHER FOR FIXING SANDWICH PANELS TO STEEL SUPPORTS 1–5 MM THICK

LS-w5: Ø 5.5/6.3 × 80 – 240 mm

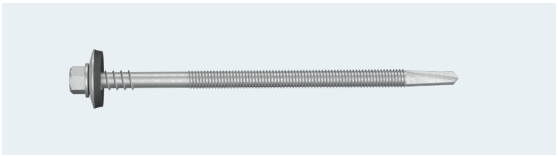
LS-w5-N: Ø 5.5/6.3 × 80 – 240 mm (stainless steel)



SELF-DRILLING FASTENER WITH Ø 19 MM EPDM SEALING WASHER FOR FIXING SANDWICH PANELS TO STEEL SUPPORTS 4–12 MM THICK

LS-w12: Ø 5.5/6.3 × 80 – 240 mm

LS-w12-N: Ø 5.5/6.3 × 80 – 240 mm (stainless steel)



STAINLESS STEEL SELF-TAPPING FASTENER WITHOUT DRILL POINT, WITH Ø 19 MM EPDM SEALING WASHER – FOR FIXING SANDWICH PANELS TO STEEL SUPPORTS AT LEAST 7 MM THICK

LS-w0-N: Ø 6.3 × 64 – 270 mm (stainless steel)



PRECISION DRILL BIT FOR LS-W0-N FASTENER

LS-w0-W: Ø 5.7 × 170 – 290 mm



SELF-TAPPING FASTENER WITH Ø 19 MM EPDM SEALING WASHER FOR FIXING SANDWICH PANELS TO CONCRETE SUPPORTS

LB: Ømin 6.0 x 100 – 250 mm

LB-N: Ømin 6.0 x 100 – 250 mm (stainless steel)



SELF-TAPPING FASTENER WITH Ø 19 MM EPDM SEALING WASHER – FOR FIXING SANDWICH PANELS TO TIMBER SUPPORTS

LD: Ømin 6.0 x 90 – 300 mm

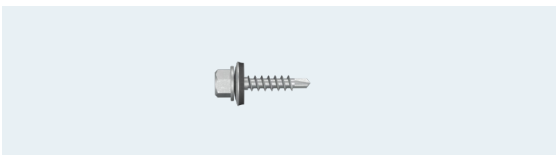
LD-N: Ømin 6.0 x 90 – 300 mm (stainless steel)



SELF-DRILLING STITCHING SCREW WITH EPDM SEALING WASHER – FOR FIXING FLASHINGS AND STITCHING ROOF PANELS

WSF: Ø 4.8 x 16 – 55 mm

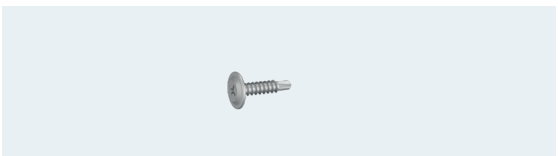
WSF-N: Ø 4.8 x 16 – 55 mm (stainless steel)



SELF-DRILLING SCREW WITH INTEGRAL WASHER HEAD (WITHOUT EPDM SEAL) – FOR FIXING FLASHINGS

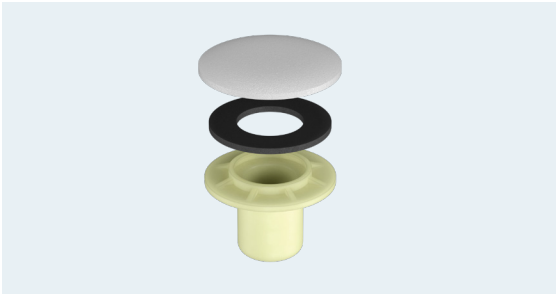
WSP: Ø 4.2 x 13 – 25 mm

WSP-N: Ø 4.2 x 13 – 25 mm (stainless steel)



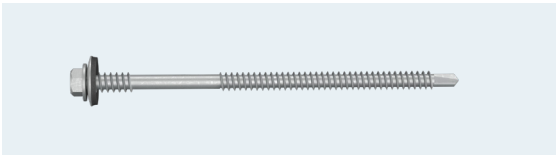
LAX INSULATING SLEEVE WITH EPDM SEAL – FOR USE WITH SWAL FASTENERS FITTED WITH Ø 16 MM EPDM SEALING WASHERS

LAX: Ø 45 x 23 x 33 mm



SWAL SELF-DRILLING FASTENER WITH Ø 16 MM EPDM SEALING WASHER – FOR FIXING SANDWICH PANELS TO STEEL SUPPORTS

LAX LS-w6: Ø 5.5/6.3 x 70 – 230 mm (for steel supports 2–5 mm thick)
LAX LS-w14: Ø 5.5/6.3 x 65 – 230 mm (for steel supports 4–13 mm thick)



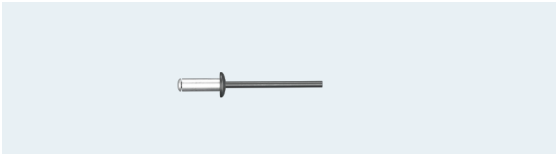
SWAL SELF-TAPPING FASTENER WITH Ø 16 MM EPDM SEALING WASHER – FOR FIXING SANDWICH PANELS TO CONCRETE OR TIMBER SUPPORTS

LAX LBD: Ø 5.5/6.3 x 70 – 260 mm



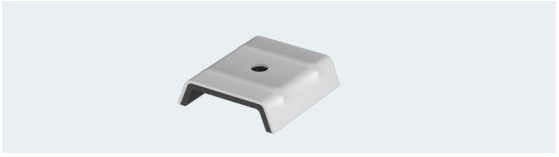
BLIND RIVET FOR FIXING FLASHINGS

NZ: Ø 4 x 12 mm
NZ-N: Ø 4 x 12 mm (stainless steel)



ALUMINIUM SADDLE WASHER WITH EPDM SEAL

KT: 25 x 40 mm



COVER CAP FOR 8 MM FASTENER HEAD

KP: Ø 19 mm



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